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Tuning material properties via disorder: From crystalline alloy to metallic glass

Alessandro Troglia\textsuperscript{a}, Victor Vollema\textsuperscript{a}, Silvia Cassanelli\textsuperscript{b}, Erik van Heumen\textsuperscript{b}, Jorik van de Groep\textsuperscript{b}, Anne de Visser\textsuperscript{b}, Roland Bliem\textsuperscript{a,b,\*}

\textsuperscript{a} Advanced Research Center for Nanolithography, Science Park 106, 1098 XG, Amsterdam, Netherlands
\textsuperscript{b} Van der Waals-Zeeman Institute, Institute of Physics, University of Amsterdam, Science Park 904, 1098 XII, Amsterdam, Netherlands

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\textbf{ABSTRACT}

Pathways to tune the electronic, chemical, mechanical, and optical properties of solids without modifying their composition represent a new paradigm in the design of functional and sustainable materials. The level of structural disorder - from perfectly crystalline to fully amorphous – for example, induces remarkable changes in material properties. Typically, disorder is introduced by altering the composition of a material, adding to the misconception that these two properties cannot be decoupled. Here, we demonstrate that striking differences in the optical, electronic, and corrosion properties of CuZr are achieved by deliberately and reproducibly engineering the level of structural disorder in pulsed laser deposited thin films of a constant composition. This approach allows tuning the structure of CuZr from polycrystalline to fully amorphous, switching the nature of charge transport from metallic to semiconductor-like, the optical properties in the visible regime from opaque to transparent, and the corrosion behavior in air from mixed oxidation to the formation of a protective Zr oxide overlayer. Our results highlight the tunability of structural disorder in alloys and its remarkable effect on material properties, providing the opportunity to design sustainable functional materials based on customizing properties beyond their composition.

\section{1. Introduction}

Structural disorder in materials is intuitively often considered detrimental compared to the well-defined long-range order offered by crystalline solids. However, several examples of amorphous materials are known to exhibit superior properties to their crystalline counterparts. Metallic glasses [1-4], for example, have gained considerable attention due to their corrosion resistance [5,6], mechanical strength [7, 8], wear resistance [9], and permeability for diffusion [10]. Excellent performance in catalysis has also been reported for other amorphous materials [11,12]. The complete lack of long-range order at the atomic scale has been found to yield very different mechanical, optical and magnetic properties compared to crystalline materials [13-15]. In specific applications, the properties of amorphous solids already find appreciation in the thin-film regime, for example in microelectronic and biomedical devices and sensors [16,17]. The penetration of amorphous materials into new technological fields of application is, however, partly limited by the perceived lack of flexibility in the structure of (established) materials.

In the context of thin films, structure plays a key role in several applications, such as perfectly conformal layers for electronics applications [18] or protective coatings against corrosion in reactive environments, where grain boundaries might act as diffusion channels and reactive points in crystalline films [19]. It has been shown that the amorphous structure is more resistant to oxidation compared to its polycrystalline counterpart due to the lack of structural order [20,21]. Similarly, grain boundaries together with point defects and surface roughening strongly influence the charge transport properties in the thin-film regime [22]. Understanding and controlling the electrical conductivity at the nanometer scale is for example essential to increase the performance of integrated circuits. In this framework, structural disorder can thus be leveraged to tune the properties of thin films to specific applications. Among the vast variety of thin-film metallic glasses that have been developed and investigated in literature, CuZr stands out as an ideal system for studying the fundamental role of structure. On the one hand, it is characterized by its excellent glass forming ability [23,24]. On the
other, many crystalline phases and intermetallic compounds are known to form at low temperature [25]. Thus, CuZr is a good model system to study how the thin-film structure affects the material’s properties at the atomic scale, with several works reporting an amorphous structure for a wide range of Cu content (18–88 at. %) achieved with sputter-deposition [26,27], co-evaporation [28] and pulsed laser deposition [29].

However, modifying the structure of a metallic thin film without affecting other properties is not straightforward. For instance, the amorphous phase in a binary metal alloy is usually dependent on the stoichiometry of its constituents [30,31]. As mentioned, CuZr is a good example where the compositional range in which the amorphous phase is favoured is particularly large. Other approaches to obtain a glassy structure involve very high cooling rates, which are typically in the order of $10^{14}$ K s$^{-1}$ for single-element metals [32] and approximately $10^5$ K s$^{-1}$ for selected binary alloys [33]. Thus, the deposition of metallic alloys with the same composition but different structure requires dedicated fabrication methods.

In this work, we demonstrate that the level of structural disorder is tunable in thin films of identical composition by tuning the growth parameters of pulsed laser deposition (PLD), allowing for growth far from and close to equilibrium. Adjusting the level of disorder in the layer profoundly impacts the surface chemistry, the electronic transport properties, and the optical transparency of the thin films. Our results establish the essential role that structural disorder plays in the opto-electronic and chemical properties of CuZr thin films. We anticipate the engineering of material properties through structural disorder to be more universally applicable. Such structural tuning opens up a new paradigm in materials design, allowing for the optimization of functional solids for specific technological applications without the need to modify their composition.

2. Results and discussion

To systematically study the impact of disorder on optoelectronic and surface chemical properties of materials, we directly compare CuZr thin films of the same composition with different structure. The exclusive variation of structure is achieved by PLD, which is capable of growing well-defined crystalline as well as off-equilibrium disordered layers. We use the deposition temperature as parameter to vary the level of disorder in the layer, which we probe using grazing-incidence x-ray diffraction (GI-XRD).

Fig. 1(a) shows the results of the structural comparison of CuZr thin films deposited at room temperature (RT, blue curve) and at T $\sim$500 °C (red curve). The diffractograms are fundamentally different. GI-XRD of CuZr grown at RT results in a typical ‘liquid-like’ pattern expected from a fully amorphous thin film [31,34]. It is characterized by a very broad peak centred at approximately 37.5° with a full-width-at-half maximum (FWHM) of 8.5° and a second broad feature at approximately 65.0° with a FWHM of 10.0°. No sharp peaks are present in the GI-XRD pattern. The residual sharp intensity variations above the noise threshold are correlated to the presence of a low density of large crystallites due to melt ejection during deposition. The effect of these droplets on the diffraction results is explained in the supplementary information (Figure S2). On the contrary, the GI-XRD pattern of CuZr thin films deposited at T $\sim$500 °C (red curve in Fig. 1) is characterized by the presence of several sharp peaks attributed to the formation of crystalline grains. The main peaks are located at approximately 33°, 38°, 40°, 44°, 46°, 67° and can be ascribed to different Cu-rich (Cu$_{10}$Zr$_7$ and Cu$_{12}$Zr$_7$) and Zr-rich (Cu$_{2}$Zr$_2$) crystal phases [23,26,27], highlighted by triangular, square and circular symbols, respectively. No peaks associated to undesired metal-oxide phases such as ZrO$_2$ [26,35] were detected. Using the FWHM of the crystalline peaks and the Scherrer equation [36] the mean size of the ordered grains is estimated at approximately 10 nm, which is relatively large compared to the film thickness of this study (~20 nm). The high-temperature deposition of the film within the crystallization temperature range (T$_{x}$ 444–527 °C [37,38]) thus allows for sufficient mobility to grow polycrystalline CuZr, consisting of relatively large Cu-rich and Zr-rich grains.

On the other hand, keeping the substrate at RT leads to a rapid quenching of the ablated material in an amorphous structure, which is favoured in the compositional range chosen in this study [23,24]. Annealing the amorphous layer is expected to induce crystallinity at comparable temperatures, but is expected to result in a broader distribution of crystallite sizes and stronger tendency towards break-up and dewetting.

Fig. 1(b) displays an optical photograph of the polycrystalline (top) and the amorphous (bottom) CuZr films, illustrating the dramatic influence of the level of structural disorder on the optical properties of CuZr in the visible spectral range. Despite having the same thickness, the amorphous CuZr thin film is partially transparent, while the polycrystalline layer is opaque, dark and reflective. While these images were acquired in air, the same difference in appearance is also observed immediately after growth in ultra-high vacuum (UHV).

Disorder is also considered a promising parameter to engineer the smoothness and homogeneity of coatings, which we probe using atomic force microscopy (AFM). Indeed, stark differences between the CuZr thin films deposited at RT and at T $\sim$500 °C are observed in the surface topography shown in Fig. 2. The AFM micrograph of the amorphous film deposited at RT shows a smooth, near-featureless morphology down to the nanometer scale. In contrast, the polycrystalline film deposited at T $\sim$500 °C displays a richer morphology dominated by protruding features with a typical diameter of 20–25 nm, comparable to the average thickness of the continuous film. The thin-film surface roughness is significantly lower for the amorphous film than for its polycrystalline
counterpart, as quantified by respective root-mean-square height variations $S_q$ of 0.5 nm and 2.4 nm. Such a difference is unsurprising, as the development of grain boundaries in a polycrystalline material is known to promote roughness [31]. Additionally, significant differences in roughness have been previously reported for sputter-deposited CuZr films of various compositions due to composition-induced changes in structure and crystallinity [27,39]. Here, in contrast, the film composition is constant and the difference is thus only due to the absence/presence of crystallinity.

To study the effect of structural disorder on the surface chemical properties of the CuZr thin films we use x-ray photoelectron spectroscopy (XPS) before and after air exposure. The thin films were first measured in situ after growth in UHV to infer the chemical composition and the purity level of the surface without air exposure. A survey spectrum of an as-grown CuZr thin film is reported in Figure S3(a), showing only core-level peaks ascribed to Cu and Zr, with minor traces

![Fig. 2. Atomic force microscopy (AFM) micrographs of an amorphous (a) and a polycrystalline (b) CuZr thin film measured in air. Both images are displayed with the same height scale as indicated by the colour bar. The amorphous film is characterized by a smooth surface with a very low surface roughness, whereas the polycrystalline film presents a grainy surface morphology with a much higher surface roughness, illustrated by the respective schematics below.](image)

![Fig. 3. X-ray photoelectron spectroscopy (XPS) measurements of amorphous vs. crystalline CuZr thin films exposed to air. (a) Cu 2p region of amorphous (blue) and crystalline (red) CuZr thin films after air exposure; the spectrum of an as-grown film (black) acquired in situ is also reported as a comparison. The curves are vertically offset for better visibility. (b) Cu 2p$_{3/2}$ region of the amorphous CuZr thin film after air exposure: the spectrum shows a single peak associated with metallic Cu. (c) Cu 2p$_{3/2}$ region of the polycrystalline CuZr thin film after air exposure: the spectrum shows three different components associated with metallic Cu, CuO and Cu(OH)$_2$.](image)
of oxygen contamination. The XPS results of amorphous and polycrystalline CuZr thin films after air exposure are reported in Fig. 3. The detailed Cu 2p regions of an amorphous (blue curve) and a polycrystalline (red curve) CuZr thin film exposed to air are compared to an as-grown film (black curve) measured in situ in Fig. 3(a). The Cu 2p spectrum of the air-exposed amorphous film almost exactly matches the spectrum of the as-grown film measured in UHV: the Cu 2p3/2 peak is fitted with a single component at a binding energy \( E_B \) of 932.9 eV (Fig. 3(b)), in good agreement with literature values for metallic Cu [40]. No satellite features characteristic of Cu oxide and hydroxide species [40] are detected in the blue and black spectra. To further confirm the assignment as metallic Cu and exclude CuO, the Cu L3M4,5M5 Auger parameter was calculated, since it has been shown that the Auger spectral line-shape and position directly depends on the Cu oxidation state and species [40,41]. The Cu L3M4,5M5 Auger spectrum is reported in Figure S4(a): the main peak is located at \( E_B = 567.4 \) eV, resulting in an Auger parameter \( \alpha = 1851.1 \) eV [42], in excellent agreement with the expected value for Cu[0] [40]. These results indicate that Cu is fully metallic both in the as-grown and in the amorphous air-exposed CuZr thin film.

Polycrystalline CuZr, on the other hand, shows a very different Cu 2p XPS spectrum. The red curve in Fig. 3(a) shows the clear presence of a shoulder and a satellite feature at higher binding energy values. The detailed peak-fit reported in Fig. 3(c) reveals the presence of the main metallic Cu 2p3/2 peak at \( E_B = 932.6 \) eV together with two sets of components ascribed to CuO and Cu(OH)2 species [40]. The analysis of the corresponding Auger parameters further confirms these results (see Figure S4(b)). These findings indicate that, in contrast to amorphous CuZr thin films, Cu is partially oxidized after air exposure in polycrystalline CuZr.

While air exposure led to very different results regarding the oxidation behavior of Cu in amorphous and polycrystalline CuZr thin films, the behavior of Zr is similar in both cases. Figure S5 reports the detailed XPS spectra of the Zr 3d region for amorphous CuZr (a) and polycrystalline CuZr (b) after air exposure. Both spectra display a main doublet ascribed to ZrO2 [43], with a Zr 3d3/2 peak centred at \( E_B \approx 182.8 \) eV. A low-intensity peak at \( E_B \approx 179.5 \) eV ascribed to metallic Zr [43] is visible for the polycrystalline sample, while no other Zr species are detected in the amorphous film. Moreover, the relative surface composition of the films changes dramatically after air exposure, with a reduction of the total Cu XPS intensity and an enrichment of Zr at the surface in both amorphous and polycrystalline CuZr thin films (from XPS spectra of the air-exposed amorphous film almost exactly matches the XPS spectrum of the as-grown amorphous CuZr). The presence of metallic Zr in the films, together with a bare Al2O3(0001) substrate (black curve), performed with an excitation wavelength of \( \lambda = 532 \) nm. The curves are vertically offset for better visibility. The spectrum of polycrystalline CuZr is characterized by two broad peaks at 277 cm\(^{-1}\) and 330 cm\(^{-1}\), not detected in amorphous CuZr, ascribed to t-ZrO2 and CuO. The sharp peaks of the Al2O3(0001) substrate are still clearly visible above the background in amorphous CuZr, which indicates an overall weak optical absorption of the film around the pump wavelength.
from RT down to 4.2 K (liquid He) in a four-probe van der Pauw configuration [51]. Fig. 5 shows the conductivity of polycrystalline (a) and amorphous (b) CuZr thin films as a function of temperature. The conductivity in polycrystalline CuZr is approximately 6.0 mΩ**−1** cm**−1** at RT and does not show a clear temperature dependence. Variations in the order of 0.5% are visible and can be ascribed to small modifications in the probe contacts with cooling. In stark contrast, the conductivity of amorphous CuZr is significantly lower, approximately 4.8 × 10**−2** mΩ**−1** cm**−1** at RT, and decreases with decreasing temperature following an inverse exponential law.

These results clearly indicate that the charge transport follows entirely different mechanisms in amorphous CuZr compared to its polycrystalline counterpart. In general, the conductivity in polycrystalline metallic thin films strongly deviates from the corresponding single-crystalline material and is reduced by point defects, external surfaces and in particular grain boundaries, which are found to be the dominant factor in the thin-film regime [52-54]. The conductivity in polycrystalline CuZr does not show a clear temperature dependence and is approximately two orders of magnitude lower than the value obtained for pure Cu thin films of comparable thickness [55]. This indicates that the characteristic network of grain boundaries strongly reduces the electron mean-free path and dominates the transport properties of the film, which behaves like a defective metal. The temperature-dependent resistivity change of the pure metal thus contributes too little to the overall resistivity to be clearly discernible in the measured temperature range. Similarly, disorder is expected to play a role in amorphous CuZr, since it increases the electron scattering and reduces the electron mean free path. It is worth noting that the conductivity value at RT in amorphous CuZr is also considerably lower than values reported previously for CuZr [27], and Cu-based [56,57] as well as other amorphous alloys films [58]. This discrepancy might be attributed to size effects based on the film thickness (~20 nm), which are expected to increase the total resistivity [59].

To understand the temperature-dependence of the conductivity in amorphous CuZr we consider the charge transport mechanism in highly disordered systems, as described in detail by Mott [60]. The conductivity σ in amorphous materials is expected to follow the expression:

\[ \sigma(T) = \sigma_0 \exp \left( -\frac{T_0}{T}^{\alpha} \right) \]

where α is a characteristic exponent that assumes the value 1/3 or 1/4 in a two-dimensional and three-dimensional system, respectively. According to this model, known as Mott’s variable range hopping conductivity, the theory of conductivity for doped semiconductors can also be applied to amorphous solids. In particular, the absence of long-range order induces a strong localization of the electronic states at individual atomic sites, with no electronic band structure formed in k-space. Similar to conduction in a semiconductor, the charge transport in an amorphous solid is dominated by a thermally activated hopping of electrons between localized states with energies concentrated in a narrow band near the Fermi level [60]. The conductivity is thus strongly dependent on temperature and shows a universal behavior with \( \sigma \propto \exp(-\frac{T_0}{T})^\alpha \). The red solid curve in Fig. 5(b) is a fit to Mott’s variable range hopping model with \( \alpha = 1/4 \) (3D), which is found to be in excellent agreement with the experimental data over the entire temperature range (4.2–300 K). This result indicates that the electrons are indeed strongly localized in amorphous CuZr. The observation of three-dimensional hopping conduction indicates that the film thickness (~20 nm) is significantly larger than the average hopping length, which defines the natural length scale of the process and corresponds to the average separation between available sites [51]. Since the model employed to interpret the transport properties does not provide information about the effective band gap, we derive this property from optical reflectivity measurements (see supplementary information for details). Based on a simple model with a single Lorentzian oscillator, the band gap of amorphous CuZr is estimated at 1.0 ± 0.1 eV, which is in the same range as the gaps of several materials that are heavily used in semiconductor technology.

In addition to the scientific interest in the observed changes in the optical, electronic, and surface chemical properties of CuZr with structural disorder, the additional flexibility of the alloy film with respect to its transparency, corrosion resistance and reactivity, as well as its conductivity and transport mechanism provides an obvious link to a variety of applications. Tuning these properties while maintaining the (metal-based) composition of the layer is attractive in numerous contexts, including metal-based transparent coatings, catalysts with optimized electronic structure, customized corrosion-resistant coatings, and structures with tailored conductivity in the semiconductor industry.

### 3. Conclusions

In summary, our results demonstrate that the level of structural disorder in alloys is tunable and can induce drastic changes in the electronic, chemical, and optical properties of materials. In a direct comparison of amorphous and crystalline layers grown using PLD, we observe mechanistic differences in oxidation resistance, electronic transport, and optical transparency. The properties of the polycrystalline CuZr layers are dominated by their (defective) crystalline nature including grain boundaries, whereas the disordered nature of amorphous CuZr results in superior corrosion resistance and semiconductor-

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Fig. 5. Conductivity as a function of temperature for polycrystalline (a) and amorphous (b) CuZr thin films measured in a four-probe van der Pauw configuration. The conductivity in polycrystalline CuZr is independent of temperature while in amorphous CuZr it follows an inverse-exponential law as a function of temperature. The red solid curve in (b) is a fit to Mott’s variable range hopping 3D model, which is in excellent agreement with the data.
like electronic and optical properties. Our results establish tuning structural disorder in materials as a new route towards customizing functional materials to their application. This approach provides access to new applications for established materials and could loosen rigid constraints on composition in materials design, thus paving the way to the increased use of sustainable materials.

4. Methods

4.1. Sample preparation

CuZr thin films were deposited onto 5 × 5 mm$^2$ Al$_2$O$_3$(0001) substrates (Siegert Wafer GmbH) via pulsed laser deposition using a KrF excimer laser ($\lambda = 248$ nm, 20 ns pulse duration) with a typical energy density of 4.5 J/cm$^2$ and laser repetition rate of 1 Hz. The substrates were cleaned prior to deposition with sequential ultrasonic bath of acetone and isopropanol. A 99.95% pure CuZr (50:50 at.%) target (Alineason Materials Technology GmbH) was used for the deposition process. The base pressure of the system was better than 5.0 × 10$^{-10}$ mbar. The room temperature depositions were performed in 1.0 × 10$^{-4}$ mbar Ar (purity 6.0) background pressure. The high-temperature depositions were performed in ultra-high vacuum: an infrared laser heater ($\lambda = 980$ nm) was used to heat the substrates while the temperature was monitored with a pyrometer. The thickness of the thin films was approximately 20 nm, measured with an atomic force microscope. The composition of the deposited thin films was inferred by means of energy-dispersive x-ray spectroscopy (EDX) using a FEI Verios 460 SEM-EDX system equipped with a Schottky field electron gun and an Oxford Xmax 80 detector. The measured composition was found to be Cu:Zr 44:56 ± 1 at.% for room temperature depositions and Cu:Zr 43:57 ± 1 at.% for high-temperature depositions (T ≈ 300°C). The difference between film and target composition, i.e., the slight enrichment in total Zr content of the film, can be ascribed to resputtering effects typical of metals and alloys deposited with pulsed laser deposition [62,63].

4.2. X-ray diffraction

The structural properties of CuZr thin films were investigated ex situ by means of x-ray diffraction measurements in grazing-incidence configuration to minimize the contribution of the substrate. The GI-XRD investigation was performed using a Bruker D8 QUEST diffractometer system equipped with an Incoatec IµS 3.0 CuKα x-ray source (λ = 1.5406 Å) and a PHOTON II Charge-integrating Pixel Array Detector (CPAD). Outliers corresponding to isolated saturated pixels of the detector have been removed in Fig. 1(a). The raw data are shown in Figure S1 of the supplementary information.

4.3. Atomic force microscopy

AFM measurements were performed using a Bruker Dimension Icon system operated in tapping mode. The measurements were carried out inside a soundproof chamber on a vibration isolation table. The images were processed and analysed using Gwyddion software.

4.4. X-ray photoelectron spectroscopy

XPS measurements were performed in a UHV setup (base pressure better than 1.0 × 10$^{-9}$ mbar) equipped with a Scienta Omicron R4000 HIPP-3 analyser (swift acceleration mode, 1 mm entrance slit) and a monochromatic Al-Kα x-ray source (1486.6 eV). The CuZr thin films were first investigated in situ to infer the chemical composition of the surface: the samples were transferred from the PLD growth chamber to the XPS analysis chamber via an UHV transfer system to prevent contamination due to air exposure. The ex situ measurements (i.e., after air exposure) were performed on samples kept in the same ambient conditions for approximately two weeks. Survey spectra were recorded at a pass energy (PE) of 500 eV, while detailed spectra were recorded at PE = 100 eV. The spectra were processed and analysed using KolXPD software (Kolibrik).

4.5. Optical spectroscopy

A WITec alpha300 confocal Raman microscope was used to perform Raman spectroscopy measurements ex situ on CuZr thin films. The samples were mounted on a capacitive controlled piezo-stage with 3 nm lateral positioning accuracy. A continuous laser (\(\lambda = 532\) nm) was used as excitation wavelength and focused on the sample by a Zeiss EC Epiplan-Neofluar 100x objective (NA = 0.9). The scattered light was collected by the same objective and detected with a fibre-coupled WITec UHTS 300 spectrometer (blaze wavelength 500 nm and 600 g/mm grating) and an Andor EMCCD. Fourier transform infrared spectroscopy was used to determine the reflectivity of the samples over the energy range from 4 meV to 2.7 eV using a previously reported combination of sources, beam-splitters and detectors [64].

4.6. Transport measurements

Resistance measurements were carried out in the temperature range 4.2–300 K in a Physical Properties Measurement System/Dynacool (Quantum Design) using the resistivity option. Current and voltage contacts were attached to the corners of the samples by silver paint. Resistance data were taken in two van der Pauw configurations, after which the conductivity \(\sigma(T)\) was evaluated by the van der Pauw relation [51]. The excitation current was 1 μA.

Credit author statement

Alessandro Troglia: Investigation, Visualization, Methodology, Writing- Original Draft (Introduction, Results, Discussion and Methods), Victor Vollema: Investigation (Atomic Force Microscopy), Methodology, Silvia Cassanelli: Investigation (Reflectivity) Erik van Heumen: Investigation (Reflectivity), Writing (Reflectivity), Supervision (Reflectivity), Jorik van de Groep: Investigation (Raman), Writing (Raman), Writing- Review & Editing, Anne de Visser: Investigation (Transport Measurements), Writing (Transport), Methodology, Roland Bliem: Supervision, Writing – Original Draft (Abstract, Introduction), Writing – Review & Editing, Project Administration.

Declaration of competing interest

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

Data availability

Data will be made available on request.

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Appendix A. Supplementary data

Supplementary data to this article can be found online at https://doi.org/10.1016/j.mtphys.2022.100893.
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