Synthetic biology of cyanobacterial cell factories

Angermayr, S.A.

Citation for published version (APA):
2 Engineering a cyanobacterial cell factory for production of lactic acid

Metabolic engineering of microorganisms has become a versatile tool to facilitate production of bulk chemicals, fuels, etc. Accordingly, CO₂ has been exploited via cyanobacterial metabolism as a sustainable carbon source of biofuel and bioplastic precursors. Here we extended these observations by showing that integration of an \textit{ldh} gene from \textit{Bacillus subtilis} (encoding an L-lactate dehydrogenase) into the genome of \textit{Synechocystis} sp. strain PCC 6803 leads to L-lactic acid production, a phenotype which is shown to be stable for prolonged batch culturing. Co-expression of a heterologous soluble transhydrogenase leads to an even higher lactate production rate and yield (lactic acid accumulating up to a several-millimolar concentration in the extracellular medium) than those for the single \textit{ldh} mutant. The expression of a transhydrogenase alone, however, appears to be harmful to the cells, and a mutant carrying such a gene is rapidly outcompeted by a revertant(s) with a wild-type growth phenotype. Furthermore, our results indicate that the introduction of a lactate dehydrogenase rescues this phenotype by preventing the reversion.

This chapter has been published.
2.1 Introduction

Concerns about shrinking supplies of fossil fuel and about climate change have been a strong incentive during the past decade for the development of sustainable alternatives to provide fuel and chemical feedstock. Because of these concerns, several different ways to produce solar biofuel have been proposed. Initially the proposed procedures were based on the conversion of agricultural crops into short-chain alcohols. This unfortunately results in a direct competition for resources between the energy sector and food supply. Therefore, second-generation types of processes were proposed, in which one aims at the conversion of the triglyceride fraction from, e.g., green algae into biodiesel, which relaxes the competition between energy and the food supply. Nevertheless, the conversion of CO₂ into biofuel, driven by solar energy, is still rather indirect even in this second-generation approach: CO₂ is first converted into the complex building blocks of biomass, from which subsequently the triglyceride fraction must be extracted and converted into biodiesel.

For these reasons, a third-generation type of process has been proposed, in which CO₂ is converted into biofuel directly, accomplished by the introduction of genes encoding a metabolic - e.g., fermentative - pathway into a cyanobacterium, resulting in the emergence of a ‘photofermentative’ chimera. For several biofuel and chemical feedstock products, including ethanol, ethylene, isoprene, D-lactic acid, glucose, sucrose, isobutyraldehyde, and 1-butanol, the proof of principle of this approach has been provided (see references (47, 95, 97–101) and references therein). Ideally, this process would be carried out in such a way that the majority of the CO₂ that is fixed in the cyanobacterial Calvin-Benson-Bassham (CBB) cycle is converted into the selected product. This implies that the central metabolism in the selected chimera should be largely redirected toward the biofuel product, and ideally biomass would be formed only to compensate for the death rate of the organism in the producing cell suspension. The terms ‘photofermentative’ and ‘photanol’ (45) have been coined for this idea to contribute to the efficient and sustainable harvesting of solar biofuel.

As a model system for this approach, we concentrated on a very basic and well-defined fermentation end product: lactic acid, which is traditionally produced from sucrose by lactic acid bacteria and is used as a chemical feedstock for the production of, e.g., bioplastics, although other sugars, including sugars derived from lignocellulosic materials, are also used for this purpose (102). However, the NAD(P)H-dependent fermentative conversion of pyruvate to lactic acid is found in many additional organisms, including the enterobacteria and the bacilli (103). Most fermentative bacteria use NADH, rather than NADPH, as the redox cofactor for pyruvate reduction. Cyanobacteria, however, make reducing equivalents available, with the electrons derived from water splitting, primarily in the form of NADPH rather than NADH. Interestingly, the genome of *Synechocystis* sp. strain PCC 6803 harbors a gene that shows similarity to genes encoding energy-linked transhydrogenases (104). Heterologous expression of a non-energy-linked transhydrogenase
is therefore expected to increase the cellular NADH/NAD\(^+\) ratio, so that a heterologously expressed NADH-dependent lactate dehydrogenase (LDH) could benefit from this (compare with reference (100)). In this study, we show that the carbon flux in *Synechocystis* sp. PCC 6803 can be partially redirected to a preferred fermentation product, i.e., lactic acid. The choice of the particular LDH selected strongly affects the partitioning of carbon over the biomass and (fermentation) product. Co-expression of a soluble transhydrogenase with a lactate dehydrogenase gives a significant further increase in lactic acid productivity. The introduction of the lactate dehydrogenase rescues the genetic instability of a mutant harboring a soluble transhydrogenase only.

Accordingly, we report significant improvement of the state of the art in the photofermentative approach for the production of lactic acid, and we discuss how to further enhance its production rate. This work may therefore contribute to the engineering of a cyanobacterial cell factory that can convert the majority of the CO\(_2\) that it fixes into a desired product.

### 2.2 Materials and methods

#### 2.2.1 Strains and growth conditions

All cloning procedures were carried out in *Escherichia coli* XL-1 (blue) (Stratagene), grown in liquid LB medium at 37°C in a shaking incubator at 200 rpm or on solidified LB plates containing 1.5% (w/v) agar. When appropriate, media were supplemented with antibiotics needed for propagation of a specific plasmid(s) or marker(s). Concentrations of antibiotics used, alone or in combination, were 50 µg/ml kanamycin, 35 µg/ml chloramphenicol, and 100 µg/ml ampicillin.

*Synechocystis* sp. PCC 6803 (a glucose-tolerant derivative, obtained from D. Bhaya, University of Stanford, Stanford, CA) was routinely cultivated in BG-11 medium (16) (Cyanobacteria BG-11 freshwater solution; Sigma) at 30°C in a shaking incubator at 120 rpm (Innova 43; New Brunswick Scientific) under constant moderate white-light illumination (30 µE/m\(^2\)/s, measured with a LI-250 light meter; Li-Cor) provided by 15-W cool fluorescent white lights (F15T8-PL/AQ; General Electric). Where appropriate, cultures were supplemented with 50 mM NaHCO\(_3\) (pH 8.0) (Sigma). Kanamycin-resistant mutant strains were grown in medium containing 20 µg/ml kanamycin. For plates, BG-11 medium was supplemented with 1.5% (w/v) agar, 5 mM glucose, 0.3% (w/v) sodium thiosulfate (105), and 20 µg/ml kanamycin for resistant strains. Concentrated stocks of cells were routinely stored at -80°C in BG-11 medium supplemented with 5% dimethyl sulfoxide. Cells were re-streaked on plates and grown to stationary phase in a pre-culture before they were re-diluted to an optical density at 730 nm (OD\(_{730}\)) (Lightwave II spectrophotometer; Biochrom) of 0.1 at the start of the experiment. Growth was monitored by recording the OD\(_{730}\).

#### 2.2.2 Gene cassette construction

Plasmids used for cloning and for transformation of *Synechocystis* were constructed using standard cloning techniques (106). The ZR Plasmid Miniprep-Classic kit (Epigenetics) was used for plasmid preparations according to the manufacturer’s instructions. Genes of interest were amplified by PCR using *Pwo* proofreading DNA polymerase (Roche) from isolated genomic DNA of the respective organisms with specific primers (see Table S1 in the supplemental material). The DNeasy blood and tissue kit (Qiagen) was used for genomic DNA preparations according to the manufacturer’s instructions. The primers were selected to introduce BioBrick-compatible restriction sites that were used for standard cloning procedures (107) and the ‘three-antibiotic based
assembly strategy’ (108). An L-lactate dehydrogenase (L-LDH) gene \((ldh)\) was amplified from genomic DNA of *Bacillus subtilis* 168. A soluble transhydrogenase \((sth)\) gene was amplified from *Pseudomonas aeruginosa* PAO1, and a D-lactate dehydrogenase \((ldhA)\) gene was amplified from genomic DNA of the DH5α strain of *E. coli* K-12. Primers for genes of interest were designed to introduce a (consensus) ribosomal binding site \((RBS)\). Oligonucleotides were purchased from Biologio (The Netherlands). Restriction enzymes, T4 DNA ligase, and FastAP thermosensitive alkaline phosphatase were obtained from Fermentas. DNA fragments were purified using the MSB Spin PCRapace kit (Invitek) according to the manufacturer’s instructions. The sequence of the promoter \(P_{trc}\) was taken from reference 5 and chemically synthesized (GeneArt, Germany) such that it was flanked by BioBrick-compatible restriction sites. \(P_{trc}\) has been successfully tested in *Synechocystis* (94). The transcriptional terminator used was a BioBrick (BBa_B0014), which, in combination with selected BioBrick plasmids, was obtained from the Registry of Standard Biological Parts (http://partsregistry.org). The plasmids used and constructed in this study are listed in Table 1.

**Table 1:** Strains, plasmids, and BioBrick parts used in this study.

<table>
<thead>
<tr>
<th>Strain, plasmid or BioBrick part</th>
<th>Description</th>
<th>Reference</th>
</tr>
</thead>
<tbody>
<tr>
<td>pBluescript II (SK+)</td>
<td>Backbone for integration the plasmid</td>
<td>Stratagene</td>
</tr>
<tr>
<td>E. coli XL-1 (blue)</td>
<td>Cloning host strain</td>
<td>Stratagene</td>
</tr>
<tr>
<td>pSB1A3</td>
<td>Standard BioBrick vector</td>
<td>Partsregistry</td>
</tr>
<tr>
<td>pSB1AC3</td>
<td>Standard BioBrick vector</td>
<td>Partsregistry</td>
</tr>
<tr>
<td>Double Terminator</td>
<td>Transcriptional Terminator</td>
<td>BBa_B0014 (Partsregistry)</td>
</tr>
<tr>
<td>(P_{trc})</td>
<td>(trc) promoter on pSEQ_Trc, chemically synthesized</td>
<td>This study, sequence from (109)</td>
</tr>
<tr>
<td><em>Synechocystis</em> sp. PCC6803</td>
<td>Wild type, glucose tolerant, naturally transformable</td>
<td>D. Bhaya (Stanford)</td>
</tr>
<tr>
<td>pPSBA2KS</td>
<td>Source of the kanamycin cassette</td>
<td>(91)</td>
</tr>
<tr>
<td>pHKH001</td>
<td>Integration vector disrupting (slr0168) in the <em>Synechocystis</em> genome with the kanamycin cassette as selection marker</td>
<td>This study</td>
</tr>
<tr>
<td>pHKH005</td>
<td>Integration vector containing the <em>B. subtilis</em> (ldh) cassette</td>
<td>This study</td>
</tr>
<tr>
<td>pHKH003</td>
<td>Integration vector containing the <em>E. coli</em> (ldh) cassette</td>
<td>This study</td>
</tr>
<tr>
<td>pHKH012</td>
<td>Integration vector containing the <em>P. aeruginosa</em> (sth) cassette</td>
<td>This study</td>
</tr>
<tr>
<td>pHKH015</td>
<td>Integration vector containing the <em>B. subtilis</em> (ldh) and <em>P. aeruginosa</em> (sth) cassettes</td>
<td>This study</td>
</tr>
<tr>
<td>SAA013</td>
<td><em>Synechocystis</em> (P_{trc}::ldh::Km^{r}) D-LDH of <em>E. coli</em></td>
<td>This study</td>
</tr>
<tr>
<td>SAA015</td>
<td><em>Synechocystis</em> (P_{trc}::ldhA::Km^{r}) LDH of <em>B. subtilis</em></td>
<td>This study</td>
</tr>
<tr>
<td>SAA016</td>
<td><em>Synechocystis</em> (P_{trc}::sth::Km^{r}) STH of <em>P. aeruginosa</em></td>
<td>This study</td>
</tr>
<tr>
<td>SAA017</td>
<td><em>Synechocystis</em> (P_{trc}::ldh::P_{trc}::sth::Km^{r}) L-LDH of <em>B. subtilis</em>, STH of <em>P. aeruginosa</em></td>
<td>This study</td>
</tr>
</tbody>
</table>
2.2.3 Integration plasmid

Flanking homologous regions in the plasmid used for insertion of genes of interest into the cyanobacterial genome, via double homologous recombination, were amplified from isolated genomic DNA of *Synechocystis*. The two selected homologous regions (Hom1 and Hom2) target *slr0168*, a neutral site (110, 111) in the *Synechocystis* genome. pBluescript II SK(+) (Stratagene) served as the backbone for the integration plasmid. Hom1 stretches from chromosomal position 2300735 to 2301291 (112) and was cloned into the SacI and SacII sites of pBluescript II SK(+). Hom2 stretches from chromosomal position 2301292 to 2301835 and was cloned into the XhoI and KpnI sites of pBluescript II SK(+). The kanamycin resistance cassette (*aphX*), originating with the *E. coli* transposon Tn903, was amplified from pPSBA2KS (91) and cloned into the SalI site of pBluescript II SK(+). To ease further cloning, the remaining multiple-cloning site (MCS) of the integration plasmid was designed to be compatible with the BioBrick restriction sites.

2.2.4 Transformation of *Synechocystis*

Natural transformation of *Synechocystis* was performed essentially as described in reference (113). Briefly, 5 to 10 µg of plasmid DNA was mixed with 100 µl of a concentrated cell suspension (OD730 20) from an exponentially growing culture and incubated for 5 h in the light, with shaking at 120 rpm. Then, the transformation mixture was plated on a 1.5% (w/v) agar plate containing BG-11 medium, supplemented with 5 mM glucose, 0.3% (w/v) sodium thiosulfate, and 3 µg/ml kanamycin. After isolation of individual colonies, segregation of the insert into the multiple copies of the cyanobacterial genome (114, 115) was achieved by re-streaking the mutants stepwise on plates containing increasing concentrations of kanamycin until complete segregation routinely was accomplished at 20 µg/ml kanamycin. Recombinant Taq DNA polymerase (Fermentas) was used for non-preparative PCR, such as colony PCR, to monitor the segregation process and to verify the correct incorporation of the DNA fragments into the *Synechocystis* genome.

Sequencing of DNA fragments was performed at Macrogen Europe (The Netherlands) with dedicated primers (see Table S1 in the supplemental material). The plasmids and strains that were constructed for this study are listed in Table 1.

2.2.5 D- and L-lactic acid assay

Batch culture samples were harvested at selected time points. For measurement of the lactic acid concentration, a 500 µl- aliquot was taken. Cells were removed by centrifugation for 2 min at 14,000 rpm at room temperature. Of the resulting supernatant, 100 µl was used in the D-/L-lactic acid (rapid) assay (Megazyme) to determine the L-lactate concentration according to the manufacturer’s instructions. As a control, we also assayed for D-lactate in the cell-free supernatant of the wild type and the mutant strains. All indicated volumes of the assay kit were scaled down exactly 10 times for use in a 96-well plate reader at 30°C (Multiscan FC microplate photometer; Thermo Scientific).

2.2.6 Preparation of crude cell extract

*Synechocystis* cells were harvested in the mid-exponential growth phase by centrifugation at 4,000 rpm for 10 min at 4°C. The pellets obtained were re-suspended in pre-chilled buffer of the subsequent *in vitro* assay. Cells were disrupted by bead beating, and cell debris was removed by centrifugation at 12,500 rpm for 30 min at 4°C. Glass beads of 0.1 mm in diameter and a Precellys24 homogenizer (Bertin) were used. The protein content of the crude cell-free extract (CFE) was determined with the colorimetric bicinchoninic acid (BCA) protein assay kit (Pierce). Absorption at 562 nm was measured and compared to a standard curve prepared with bovine serum albumin.

2.2.7 *In vitro* enzymatic activity assays

Enzyme activity assays were performed in transparent 96-well plates. Assay conditions for the L-LDH originating from *B. subtilis* were adopted from reference (116). Briefly, the reaction mixture (total volume,
200 µl) containing 50 mM sodium phosphate, pH 6.5, 300 µM NADH, 2.5 mM MgCl₂, and 500 µg or 1,000 µg CFE of the respective strains was pre-incubated at 30°C for 5 min. For preparation of CFE, cultures from the mid-exponential growth phase were used. To start the reaction, sodium pyruvate was added to a final concentration of 30 mM and the oxidation of NADH was monitored at 340 nm in a 96-well plate reader at 30°C (Multiscan FC microplate photometer; Thermo Scientific). Assay conditions for the LDH originating from E. coli were adopted from reference (117). Briefly, a reaction scheme similar to that described for the B. subtilis LDH was followed, the only exception being the reaction buffer, which in this case consisted of 100 mM potassium phosphate, pH 7.5.

Conditions for the assay of the soluble transhydrogenase were adopted from reference (118). Briefly, the reaction mixture (total volume, 200 µl), containing 100 mM Tris-HCl, pH 7.5, 100 µM thio-NAD⁺, and 500 µg or 1,000 µg CFE, was pre-incubated for 5 min at 30°C. CFE of cultures from mid-exponential growth phase was used. To start the reaction, NADPH was added to a final concentration of 100 µM, and the formation of thio-NADH was monitored at 405 nm in a 96-well plate reader at 30°C (Multiscan FC microplate photometer; Thermo Scientific).

2.3 Results

2.3.1 Construction of ldh-carrying Synechocystis strains

Based in part on the earlier work carried out by our research group in this area (119–121) and on the catalytic properties of the respective enzymes, we selected a lactate dehydrogenase (ldh) gene from Escherichia coli (ldhA, encoding a D-LDH, EC 1.1.1.28 [41]), from Bacillus subtilis (ldh, encoding an L-LDH, EC 1.1.1.27 [32]), and from Lactococcus lactis (ldh, encoding an L-LDH, EC 1.1.1.27 (103, 122)). The three genes were cloned using the ‘BioBrick’ cloning strategy (107) and subsequently placed in (separate) integration vectors to achieve stable chromosomal incorporation of these genes within the neutral docking site slr0168 in Synechocystis sp. PCC 6803 (henceforth referred to as Synechocystis) (110). The cloning strategy included the addition of a Ptrc promoter, as well as a transcriptional terminator, to each gene encoding the heterologous enzyme. A kanamycin resistance marker, carrying its endogenous regulatory sequences, was cloned in each of these plasmids (Figure 1). Tests carried out during the cloning phase of this project revealed that the ldh gene from L. lactis consistently generated spontaneous mutations upon cloning in E. coli, and for this reason functional expression of this enzyme has not been achieved in either in E. coli or in Synechocystis.

The remaining two ldh genes were transferred to a glucose tolerant axenic wild-type Synechocystis strain, through natural transformation, using the plasmids pHKH003 and pHKH005, respectively (Table 1). Repeated plating on agar plates with increasing antibiotic concentrations allowed isolation of fully segregated transformants in which the exogenous dehydrogenase gene, together with the kanamycin resistance marker, was stably incorporated in the targeted docking site (Figure 1). On average, re-streaking on plates three to four times with increasing kanamycin concentrations was necessary to achieve full chromosome segregation. The segregation process was monitored by colony PCR. The two strains that
were isolated were named SAA013 and SAA015, for the cyanobacteria carrying the lactate dehydrogenase of \( E. \) coli \( ldh \) and \( B. \) subtilis \( ldh \), respectively (Table 1).

**Figure 1:** Heterologous gene insertion in the cyanobacterial genome at a neutral docking site. (A) Schematic presentation of the plasmid construction scheme for subsequent integration of two heterologous genes (\( B. \) subtilis \( ldh \) and \( P. \) aeruginosa \( sth \)) into the neutral docking site, \( slr0168 \), of \( Synechocystis \) sp. PCC 6803, resulting in a disruption of the open reading frame (ORF) of \( slr0168 \). (B) Verification by PCR of the insertion of the genes into the \( Synechocystis \) genome and proof of complete segregation of the ensuing two types of genomes in single colonies of the organism with primers flanking the insertion site. Panels (C) \( ldh \) and (D) \( sth \) show the verification of the insertions with specific primers for the two genes of interest. PCR on plasmids used for transformation served as positive controls. NC, negative control; M, marker

### 2.3.2 Lactic acid production in the lactate dehydrogenase-carrying \( Synechocystis \) strains

SAA013 and SAA015, together with the parent wild-type \( Synechocystis \) strain, were tested with respect to their capacity to synthesize lactic acid from \( CO_2 \) and \( H_2O \). To this end, batch cultures of these strains were inoculated in carbonate-containing BG-11 medium with continuous white-light illumination. Wild-type cultures did not show D- or L-lactate formation. Results obtained with the wild type and with SAA013 were indistinguishable; of these two, only the latter will therefore be discussed. Surprisingly, only SAA015 produced
significant amounts of lactic acid (which is 97 to 100% L-lactic acid, as determined by the selective enzymatic assay (Figure 2A)). During prolonged incubation of SAA015 (10 days), L-lactic acid accumulated to a concentration of 0.7 mM, with a maximal rate (during late-exponential growth; Figure 2A) of 0.0058 mmol lactate/g dry weight (DW)/h, which corresponds to 0.0174 mmol carbon/gDW/h. The amount of lactic acid in culture supernatants of SAA013 did not exceed the detection limit of the enzymatic assay for lactic acid, which was about 25 µM, even after prolonged incubation.

**Figure 2:** Growth and extracellular lactate formation in engineered strains of *Synechocystis* sp. PCC 6803, carrying a heterologous lactate dehydrogenase gene (*ldh*), cultured in continuous light (A) or in a light/dark cycle (B). Cells were grown in BG-11 medium supplemented with 50 mM NaHCO₃. Filled symbols represent the OD₇₃₀; open symbols represent the lactate concentrations. SAA013, the strain with integrated *E. coli ldh*, is represented by diamonds (assaying for D-lactate); SAA015, the strain with integrated *B. subtilis ldh*, is represented by squares (assaying for L-lactate). Values are the averages for biological replicates; error bars indicate the standard deviations (n = 3); if error bars are not visible, they are smaller than the data point symbol. Cultures were grown under continuous white-light illumination (30 µE/m²/s; A) or under a light/dark cycle of 16 h of light (30 µE/m²/s) and 8 h of darkness (B). Gray-shaded areas represent the dark periods. SAA013 did not show L-lactate production, and SAA015 did not show D-lactate (data not shown).

Lactate formation was routinely measured in cultures incubated with white light at 30 µE/m²/s. Although the volumetric rate of lactate production varies slightly with light intensity, normalized to the biomass content, it is to a great extent independent of this parameter in the range between 10 and 100 µE/m²/s (data not shown). For large-scale application of a cyanobacterial cell factory aimed at the production of lactic acid from CO₂ (123, 124), it is of interest to know the temporal pattern of lactic acid production under a circadian regime of illumination. A batch culture of strain SAA015 was therefore subjected to a light-dark cycle of 16 h of illumination, followed by 8 h of darkness, for a period of 10 days. In such a regime, the increase of the OD₇₃₀ is limited to the light periods (Figure 2B). The OD₇₃₀ decreases slightly in the dark, which may be due to the catabolism of glycogen.
that accumulated during the preceding period in the light. Further- more, lactic acid production was also limited to the light period. Significantly, a decrease of the lactate concentration in the dark, conceivable due to, e.g., oxidative catabolism, was not observed, and the net rate of lactic acid production under these conditions over a period of several days was 0.0056 mmol lactate/gDW/h (as calculated during late-exponential growth (Figure 2B)), which is almost as high as the rate in continuous light (Figure 2A). The lactate dehydrogenases show overcapacity in their activities relative to production rates. To identify what caused the differences between strains SAA013 and SAA015, enzymatic assays of their crude cell extracts (CFE) were performed. CFEs were assayed under the conditions described previously (116, 117) in the presence of 30 mM pyruvate and 0.3 mM NADH, which approximate V_max conditions for both enzymes (32, 41). LDH activities in CFE of SAA013 and SAA015 were 0.11 and 0.18 mmol/gDW/h, respectively (Table 2), which clearly shows that although lactate was not detected in the culture supernatant of SAA013, its CFE showed significant LDH activity (see Discussion for further details). Possible reasons why the actual rate of lactic acid production in SAA015 is about 30-fold lower than the maximal capacity of the cell extract of that strain to convert pyruvate into lactic acid are as follows: (i) suboptimal substrate concentrations of the reaction, (ii) the presence/absence of activity-modulating metabolites (like fructose-1,6-bisphosphate for the aforementioned LDH from L. lactis) (122), (iii) suboptimal physiological conditions in the heterologous cytoplasm, or (iv) any combination of these three factors. However, because LDH from B. subtilis is relatively insensitive toward activity-modulating metabolites, we assume that the first of these factors is the most important (116).

Table 2: Enzymatic activities (V_max values) of lactate dehydrogenase (LDH) and soluble transhydrogenase (STH) in cell-free extracts of wild type Synechocystis and three engineered strains.a

<table>
<thead>
<tr>
<th>Strain</th>
<th>Enzyme</th>
<th>Activity (V_max) [mmol/gDW/h]</th>
<th>Relative activity [%]b</th>
</tr>
</thead>
<tbody>
<tr>
<td>Wild type</td>
<td>LDH</td>
<td>0.0078 ± 0.001</td>
<td>0.21 ± 0.03</td>
</tr>
<tr>
<td>Wild type</td>
<td>STH</td>
<td>n.d.</td>
<td>n.a.</td>
</tr>
<tr>
<td>SAA013</td>
<td>LDH</td>
<td>0.11 ± 0.012</td>
<td>2.9 ± 0.341</td>
</tr>
<tr>
<td>SAA013</td>
<td>STH</td>
<td>n.d.</td>
<td>n.a.</td>
</tr>
<tr>
<td>SAA015</td>
<td>LDH</td>
<td>0.18 ± 0.024</td>
<td>4.7 ± 0.707</td>
</tr>
<tr>
<td>SAA015</td>
<td>STH</td>
<td>n.d.</td>
<td>n.a.</td>
</tr>
<tr>
<td>SAA017</td>
<td>LDH</td>
<td>0.24 ± 0.038</td>
<td>6.5 ± 1.090</td>
</tr>
<tr>
<td>SAA017</td>
<td>STH</td>
<td>0.23 ± 0.003</td>
<td>6.2 ± 0.079</td>
</tr>
</tbody>
</table>

a Wild type does not display significant LDH activity. Wild type and both ldh containing single mutants investigated (SAA013 and SAA15) lack detectable STH activity. n.d.: not detected; n.a.: not applicable

b see the supplemental material for calculations
2.3.3 Construction of sth-carrying Synechocystis strains

The relatively high affinity of the LDH from *B. subtilis* for nicotinamide nucleotides suggests that optimization of cofactor availability, in the form of an increase in the intracellular concentration of NADH, may further stimulate lactic acid production in transgenic *Synechocystis* strains. The LDH from *B. subtilis* uses the reducing equivalents from NADH for the conversion of pyruvate into lactic acid. However, the molecular machinery embedded in the thylakoid membrane of cyanobacteria generates reducing equivalents primarily in the form of NADPH. We therefore decided to test the additional integration of a transhydrogenase in the engineered *Synechocystis* strain, carrying the heterologous *ldh*. To this end, genes encoding a soluble (energy-independent) transhydrogenase were chosen from *Pseudomonas aeruginosa* (*P. aeruginosa sth*) (Table 1) and *Azotobacter vinelandii*. The *A. vinelandii* enzyme could not be stably expressed in *E. coli*, and its transfer to *Synechocystis* was therefore not further pursued.

Initially, for the sole insertion of the *P. aeruginosa sth* gene, an integration plasmid (pHKH012) with the *sth* gene under the control of *P*trc was constructed and subsequently transferred to the wild-type *Synechocystis* strain via natural transformation. However, antibiotic-resistant transformants from such experiments did require high antibiotic titers for complete genome segregation and, upon complete segregation, grew very slowly (Figure 3). Significantly, from a lawn of such cells (SAA016), colonies with a wild type-like growth phenotype that rapidly overgrew their parents emerged (Figure 3). It was therefore a delicate issue to characterize SAA016 physiologically. The genetic basis of the phenotypic reversion of the transgenic strains, carrying solely the *sth* gene, was investigated in a limited number of strains. In these strains, we found a duplication of ~160 bp in the *sth* gene, which generated premature stop codons (data not shown). However, before a conclusion can be drawn about the generality of this observation, more of these mutants should be analyzed. The overall genetic stability of *Synechocystis* is limited primarily by the frequency of occurrence of point mutations (125). Whether or not the impairment of the expression of the functional transhydrogenase in SAA016 is also dependent on this mechanism or in contrast depends on other molecular mechanisms of spontaneous mutagenesis will require more extensive screening of revertants of the type identified in this study.

In contrast to the strain with integrated *P. aeruginosa sth* only (SAA016), construction of a *Synechocystis* strain with both the *B. subtilis ldh* gene and the *P. aeruginosa sth* gene (both under the control of *P*trc and integrated at the slr0168 docking site (SAA017)) was achieved straightforwardly with the integration plasmid pHKH015. Stable transformants of this strain (see Figure S1 in the supplemental material) showed considerable activities of the two heterologous enzymes in their CFE: 0.23 and 0.24 mmol/g DW/h for soluble transhydrogenase (STH) and LDH, respectively (Table 2; see also Figure S2).
Lactic acid production in the transhydrogenase-carrying *Synechocystis* strain. The comparison of strain SAA017 with strain SAA015 shows that introduction of the soluble transhydrogenase leads to an approximately 5-fold increase in lactic acid production, such that the culture reaches a final concentration of 3.2 mM lactic acid after a 2-week period (Figure 4). A slight retardation in growth rate is observed, possibly due in part to the increased partitioning of carbon toward lactic acid. Wild-type *Synechocystis* under these specific conditions shows a growth rate of 0.068 h\(^{-1}\). Inhibitory effects of lactic acid on the growth rate of wild-type *Synechocystis* are observed only at concentrations of 100 mM and above (a 50% inhibitory concentration (IC\(_{50}\)) of 235 mM was determined (see Figure S3 in the supplemental material). The actual partitioning of carbon between cellular biomass and the lactic acid product in the late-exponential growth phase (between days 5 and 8) (Figure 4) can be derived from the maximal growth rate of strain SAA017, i.e., 0.047 h\(^{-1}\) (which equals 0.047 g biomass/gDW/h or 1.86 mmol carbon/gDW/h) and a production rate of 0.0178 mmol lactate/gDW/h (which corresponds to 0.0534 mmol carbon/gDW/h). Thus, the partitioning equals about 3% of the carbon fixed in the CBB cycle being diverted to lactic acid, taking into account that about 4 mol carbon is needed to form 1 mol of biomass (see the supplemental material for calculations).

These results show that even under these conditions of increased lactic acid production, the majority of the fixed carbon still partitions into biomass. On the assumption that the expression of the soluble transhydrogenase will saturate the lactate dehydrogenase with NADH, these values nonetheless do allow one to make an estimate of the cytoplasmic pyruvate levels under these conditions (see discussion for further details), which has been hypothesized above to be the major limiting factor in the heterologous reaction employed.
Figure 4: Growth and extracellular L-lactate formation in wild-type Synechocystis and in two of the engineered derivatives. Cells were grown in plain BG-11 medium under white-light illumination (30 µE/m²/s). Filled symbols represent the OD₇₃₀; open symbols represent the lactate concentration. The wild type is represented by circles; SAA015, the strain with integrated *B. subtilis ldh*, is represented by squares, and SAA017, the strain with integrated *B. subtilis ldh* and *P. aeruginosa sth*, is represented by triangles. Values are the averages for biological replicates; error bars indicate the standard deviations (n = 3); if an error bar is not visible, it is smaller than the respective data point symbol.

2.4 Discussion

With respect to the previous study of lactic acid production from CO₂ and water, using a cyanobacterium as the catalyst and solar energy as the free energy source, higher final product levels are reported in this communication, in spite of the fact that we did not integrate a lactic acid transporter into the engineered cyanobacterium. Whereas Niederholtmeyer et al. (100) report levels of about 600 µM lactic acid maximally, the final concentrations reported here are more than 5-fold higher. The amount of extracellular lactic acid that is formed in SAA015 is comparable to the maximal amounts obtained by Niederholtmeyer et al. We consider this co- incidental: there are many factors that may provide an explanation, like the intracellular NADH or pyruvate concentration (which may be different in *Synechococcus* and *Synechocystis*), enzyme expression levels, etc. Several considerations have provided arguments to give the integration of a lactic acid transporter a lower priority. (i) Weak acids generally (and even amino acids (126)) have high membrane permeability, as is well known from the field of chemiosmotic bioenergetics. Furthermore, as we work at relatively alkaline pHs (i.e., between 8 and 10), the lactate gradient presumably will be such that the lactate concentration is high in the extracellular medium. Experiments aimed to measure intracellular lactate levels did not reveal a large cytoplasmic accumulation either (Angermayr SA,
unpublished). (ii) From our studies of the heterologous expression of an acetoin reductase in *Synechocystis*, we know that millimolar concentrations of both acetoin and butanediol equilibrate within minutes across the cyanobacterial cell membrane (Borirak O, unpublished).

(iii) The dynamics of lactic acid production in a circadian illumination regime (Figure 2B) are also consistent with the notion that lactic acid permeability is relatively high. These dynamics also suggest that the fermentative production of lactic acid in the dark period (compare with reference (19)) does not significantly contribute to the overall lactic acid production (a contribution which might amount to a several-millimolar concentration, based on of the glycogen content of the organism).

Two previous studies did introduce a transporter for the photofermentation product into the cyanobacterium (97, 100), which, particularly for sucrose production, resulted in significant improvement. However, it should be kept in mind that bacterial transporters generally function in substrate uptake into the cytoplasm. We therefore think that considering the details of energy coupling in these transporters (127) may help in further optimization of a cyanobacterial cell factory, although this may be complicated for lactic acid, considering the uncertainty on the proton/lactate symport stoichiometry of the latter.

Quantitative comparison of the results obtained in this study with those for the two lactate dehydrogenases that were successfully introduced into *Synechocystis* (i.e., from *E. coli* and *B. subtilis*) leads to some interesting conclusions. The difference observed between the two dehydrogenases, most notably the lack of lactate production of strain SAA013 (see also Figure 2), is presumably due to their different affinities (as expressed in the K_M value) for pyruvate, which are ~5 mM (exact value ranges from 4.4 to 7.2 mM, dependent on the cytoplasmic pH (117)) and 0.8 mM, respectively. Additionally, the slight affinity of the *B. subtilis* LDH enzyme for NADPH may also have contributed, but the relevant K_M values (13 and 288 µM for NADH and NADPH, respectively [32]) suggest only a small effect. The *E. coli* enzyme is not known to be able to use NADPH as a source of reducing equivalents.

Assuming that the introduction of the soluble transhydrogenase saturated the lactate dehydrogenase with NADH, the comparison between the *in vitro* activity of the enzyme in SAA017 (0.24 mmol/g DW/h) (Table 2) and the *in vivo* rate of lactic acid production (0.0178 mmol/g DW/h) allows one to estimate that the intracellular pyruvate concentration must be approximately 50 µM. This agrees reasonably well with results from metabolomics studies on the wild-type organism (84). This pyruvate concentration, together with the K_M of the *E. coli* lactate dehydrogenase for pyruvate, also rationalizes why, upon heterologous expression of the latter enzyme, no significant amount of lactic acid was produced. These considerations also suggest that modifications in central carbon metabolic pathways (i.e., leading to increased pyruvate levels) in the cell might lead to further optimization, approaching a lactate-producing cell factory.

To put the maximal turnover capacity of the LDHs in the cell extract into a quantitative perspective, it is relevant to realize that for *Synechocystis* to grow at µmax, i.e.,
with an 8-h doubling time, a minimal flux of carbon through the CBB cycle of 3.70 mmol carbon/gDW/h is necessary (based on an estimated cellular composition of the biomass of C\textsubscript{4}H\textsubscript{7}O\textsubscript{2}N (30, 85)). Hence, the measured \textit{in vitro} enzyme activity of the lactate dehydrogenases demonstrates that in order to achieve the goal of a true ‘cell factory’ for lactic acid (a cell that is able to channel the large majority of the fixed carbon into lactic acid), at least 10-fold-higher LDH activity is required than was achieved in this study. This goal can be pursued via the use of, e.g., stronger promoters, multiple promoters, multiple structural genes, or enzymes with improved \(k_{\text{cat}}\). Regarding the latter aspect particularly, the lactate dehydrogenase from \textit{Homarus americanus} stands out among numerous other lactate dehydrogenases characterized to date (128) and thus deserves further testing.

At high rates of production of lactic acid, it will also be of interest to test whether introduction of such an introduced sink for the fixed carbon in the cells will accelerate the rate at which cells fix CO\textsubscript{2}, as observed for the transgenic strains that produces sucrose (97) and ethanol (129). This observations open exciting prospects for fundamental research (i.e., to resolve the molecular mechanism of the underlying dynamic feedback mechanisms) and for applied research (i.e., to optimize volumetric productivity in photobioreactors).

Impairment of growth by the introduction of a soluble transhydrogenase (Figure 3) may be due to either decreasing NADPH or NAD\textsuperscript{+} concentrations. The rescued growth defect, the absence of reversions, and the stable high rate of lactic acid production in SAA017 may suggest that NAD\textsuperscript{+} shortage (Figure 5) may have significantly contributed to the defects in SAA016. More-detailed conclusions on this point require information about the \textit{in vivo} levels of the reduced and oxidized forms of the nicotinamide nucleotides in \textit{Synechocystis}. Our aforementioned experiments with heterologously expressed acetoin reductases may prove important for this, because they may allow application of a ‘metabolic-indicator method’ to provide this information (Borirak O, Savakis PE, Angermayr SA, and Hellingwerf KJ, unpublished).

Calculations show that the decrease of the growth rate of SAA017, compared to that of the wild type, cannot be fully explained by the repartitioning of carbon (the growth rate is decreasing more than the 3% of the fixed carbon that accumulates in the fermentation product in SAA017; see Results for further details). This could be due to the following: (i) a shortage of NADPH for the CBB cycle, (ii) a shortage of NAD\textsuperscript{+} for prominent metabolic pathways, such as the tricarboxylic acid (TCA) cycle, (iii) a remaining imbalance of redox pools of the cell, or (iv) any combination of these three factors (compare results shown in Figure 5). The ideal cell factory for lactic acid should have an LDH activity that is as high as the maximal capacity of the upstream metabolism (i.e., the CBB cycle and part of glycolysis). The results of this study have clearly revealed that we have not (yet) reached this state. Recognizing this, and considering the results in reference (97), this raises high expectations on the possibility of engineering a true cell factory for lactic acid.
A better-performing lactate dehydrogenase (128) may be important in this engineering. Such experiments will provide ample opportunity to find out how rate control over the flux of carbon is distributed in an organism that carries out oxygenic photosynthesis, both in wild-type organisms and in engineered cell factories. This approach will require synergistic application of systems and synthetic biology and will be very rewarding, both in basic scientific understanding and in societal application.

2.5 Acknowledgements

We are grateful to our colleagues at the Molecular Microbial Physiology group for useful discussions and critical reading of the manuscript. We thank Hans P. C. Matthijs for advice on cyanobacterial growth. We thank Karl D. Brune for help with cloning and the introduction of the BioBrick system to our laboratory. We thank Anna Osnato for help with
the lactate toxicity assays. We thank W. Vermaas (Arizona State University) for pPSBA2KS, the source of the kanamycin cassette. We are grateful to D. Bhaya (Stanford University, California) for the glucose-tolerant wild-type strain *Synechocystis* sp. PCC 6803.

2.6 Supplemental material

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