

Supporting Information

A thermostable calcium-based metal-organic framework for efficient capture and separation of acetylene from ternary mixture

Shan-Qing Yang,^a Rajamani Krishna,^b Lei Zhou,^a Yi-Long Li,^a Bo Xing,^a Qiang Zhang,^a Fei-Yang Zhang,^a Tong-Liang Hu*^a

^a School of Materials Science and Engineering, National Institute for Advanced Materials, Nankai University, Tianjin 300350, China. Email: tlhu@nankai.edu.cn (T.-L. Hu)

^b Van 't Hoff Institute for Molecular Sciences, University of Amsterdam, Science Park 904, 1098 XH Amsterdam, The Netherlands.

Experimental Section

Transient breakthrough simulations

Transient breakthrough simulations were carried out using the methodology described in earlier publications [1-5]. In these simulations, intra-crystalline diffusion influences are ignored.

The simulations were performed in a fixed bed with the following parameters: adsorber length, $L = 0.3$ m; cross-sectional area, $A = 1$ m²; interstitial gas velocity in the bed, $v = 0.1$ m s⁻¹; voidage of the packed bed, $\varepsilon = 0.4$; the superficial gas velocity at the inlet to the bed, $u = 0.04$ m s⁻¹. The volumetric flow rate of the gas mixture at the inlet $Q_0 = 40$ L s⁻¹. The volume of MOF used in the simulations is $V_{ads} = LA(1 - \varepsilon) = 0.18$ m³. Also, note that since the superficial gas velocity is specified, the specification of the cross-sectional area of the tube, A , is not relevant in the simulation results presented; essentially, we set $A = 1$ m². The total volume of the bed is $V_{bed} = LA$. It is important to note that the volume of adsorbent, V_{ads} , includes the pore volume of the adsorbent material. If ρ is the framework density, the mass of the adsorbent in the bed is $m_{ads} = (1 - \varepsilon) \times (L \text{ m}) \times (A \text{ m}^2) \times (\rho \text{ kg m}^{-3})$ kg.

For presentation of the results of the breakthrough simulations, the dimensionless concentrations at the exit, c_i/c_{i0} are plotted as a function of the dimensionless

parameter $\tau = \frac{tu}{L\varepsilon}$, defined by dividing the actual time, t , by the characteristic time, $\frac{L\varepsilon}{u}$.

DFT Calculation

All density functional theory (DFT) calculations were performed using the Vienna Ab initio Simulation Package (VASP) [6,7] at the level of generalized gradient approximation (GGA) using Perdew-Burke-Ernzerhof (PBE) exchange-correlation functional [8]. Projector-augmented wave (PAW) potentials were used to describe the effective cores [9,10]. The valence electrons of all atoms were expanded in a plane wave basis set with a cutoff energy of 400 eV. The atomic structures were relaxed using either the conjugate gradient algorithm or the quasi-Newton scheme as implemented in the VASP code until the forces were less than 0.05 eV/Å for all unconstrained atoms, and the energy convergence criteria for all self-consistent field calculations were set as 10^{-4} eV. The van der Waals dispersion interaction between MOF and gas molecules was also considered by introducing the DFT-D3 method of Grimme [11]. The lattice parameters of **NUM-20** were $a = 13.319$ Å, $b = 15.028$ Å, $c = 16.573$ Å, so the sampling of Brillouin zone was only with Γ point [12].

The adsorption energy was defined as

$$E_{\text{ads}} = E(\text{MOF/M}) - E(\text{MOF}) - E(\text{M})$$

where the $E(\text{MOF/M})$, $E(\text{MOF})$ and $E(\text{M})$ represent the total energies of MOF with the adsorbate, the optimized MOF structure and the isolated gas molecules, respectively.

Fitting of Pure Component Isotherms

The isotherm data for C₂H₂, CH₄ and CO₂ in **NUM-20**, measured at 273 and 298 K were fitted with the Dual-site Langmuir-Freundlich model.

$$q = q_{A,sat} \frac{b_A p^{c_A}}{1 + b_A p^{c_A}} + q_{B,sat} \frac{b_B p^{c_B}}{1 + b_B p^{c_B}}$$

Calculation for C₂H₂/CH₄ and C₂H₂/CO₂ Adsorption Selectivities

The ideal adsorbed solution theory (IAST) was used to estimate the composition of the adsorbed phase from the data of single component isotherms and predict the selectivities of binary mixtures C₂H₂/CH₄ and C₂H₂/CO₂. IAST calculations of C₂H₂/CH₄ (50/50, v/v,) and C₂H₂/CO₂ (50/50, v/v) mixtures adsorption at 273 and 298 K, respectively were performed by

$$S_{ads} = \frac{q_1/q_2}{p_1/p_2} .$$

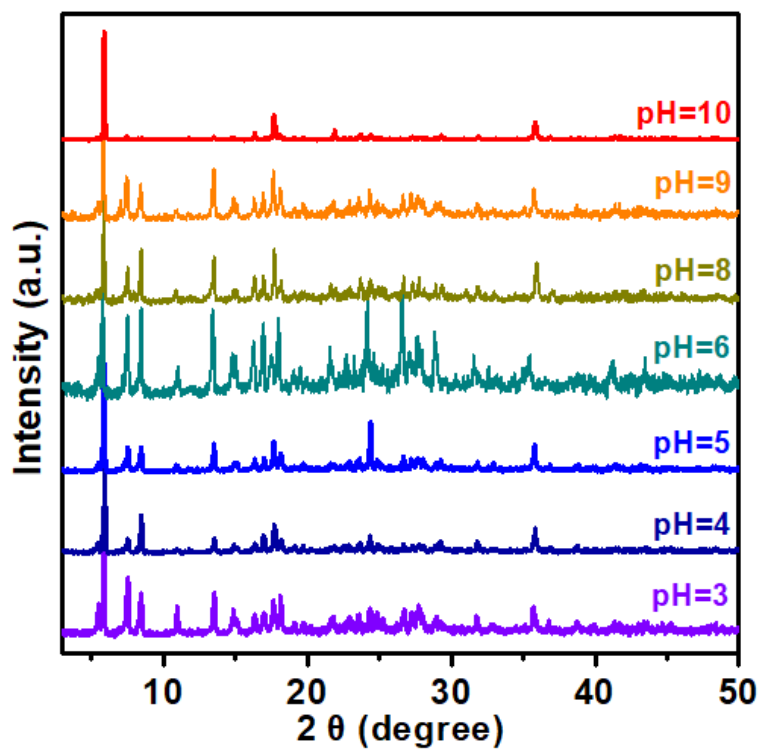


Figure S1. PXRD patterns for NUM-20 in different pH value aqueous solutions for 12 h.

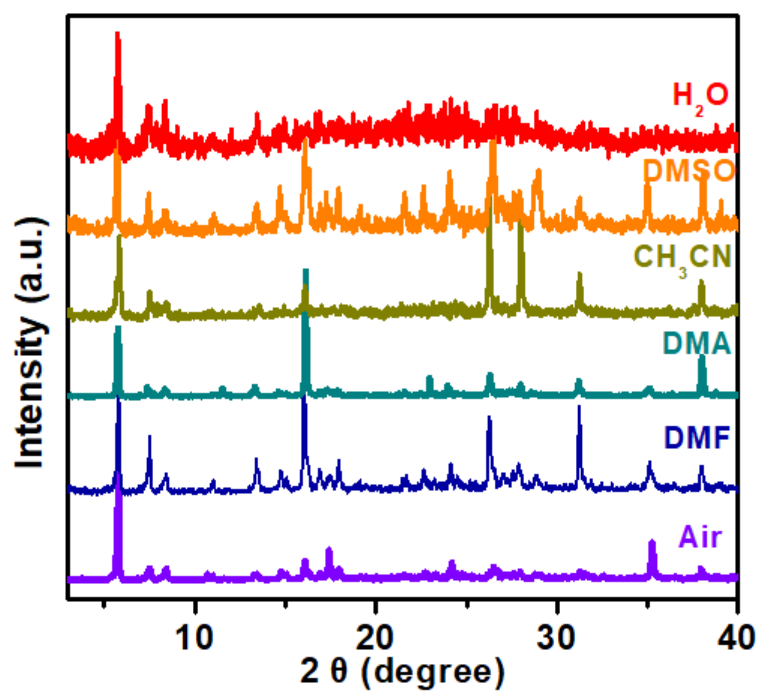


Figure S2. PXRD patterns for NUM-20 in some organic solvents and air atmosphere for 24 h.

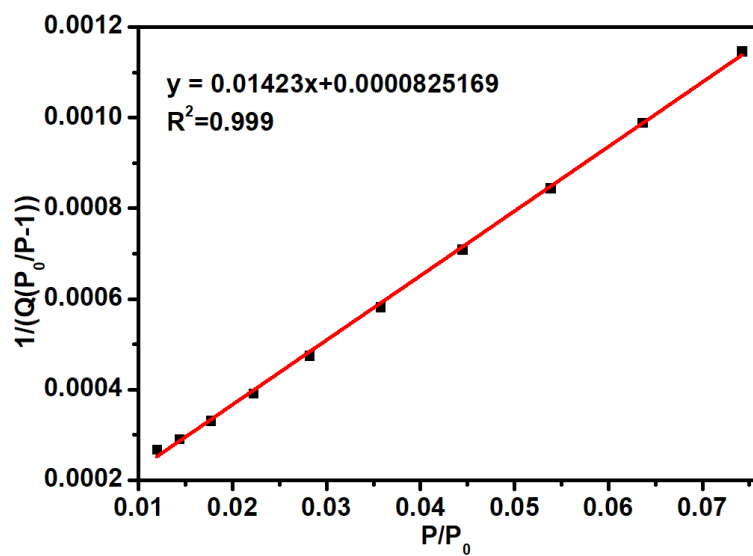


Figure S3. Calculation of BET surface area for NUM-20 based on CO₂ adsorption isotherm at 195

K.

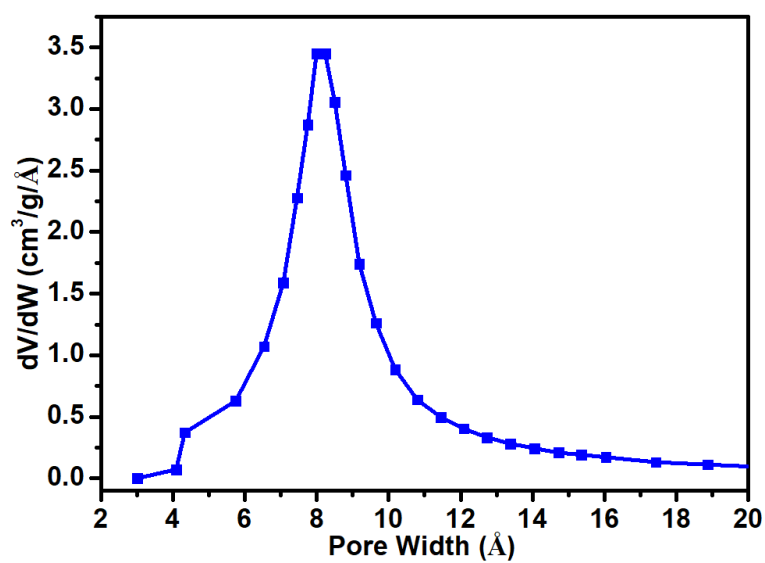


Figure S4. Pore size distribution of NUM-20.

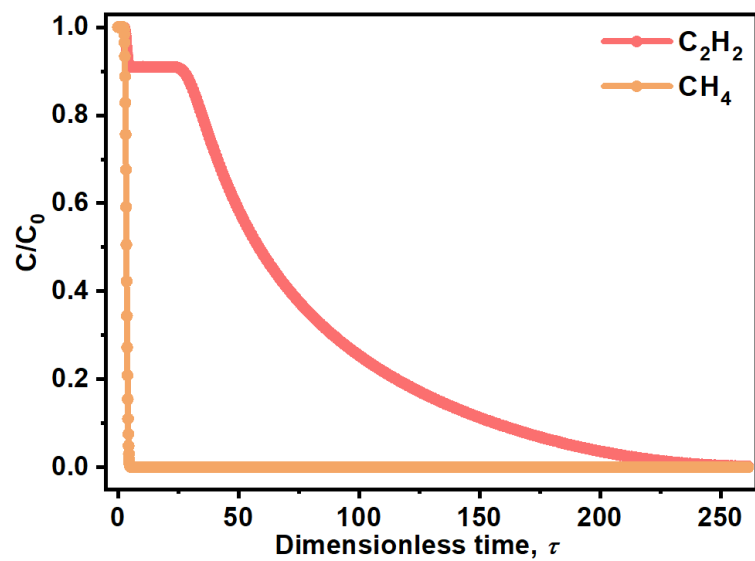


Figure S5. The desorption simulations of equimolar C_2H_2/CH_4 mixture.

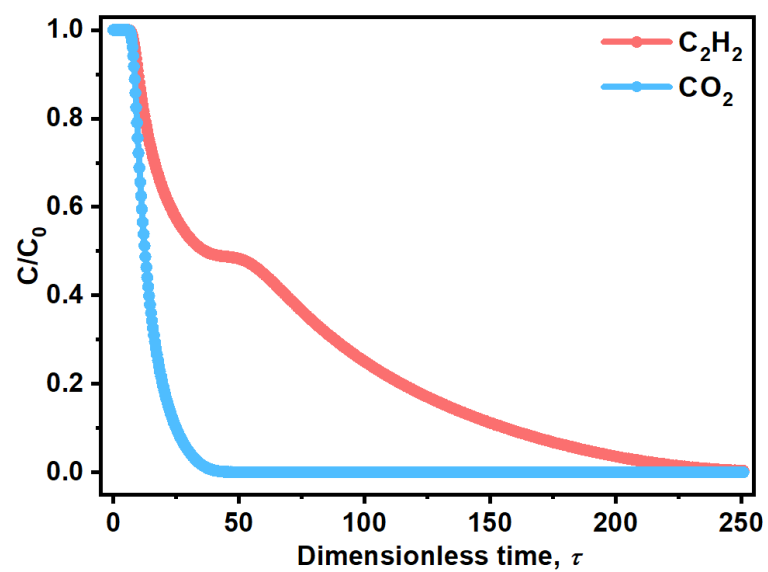


Figure S6. The desorption simulations of equimolar C_2H_2/CO_2 mixture.

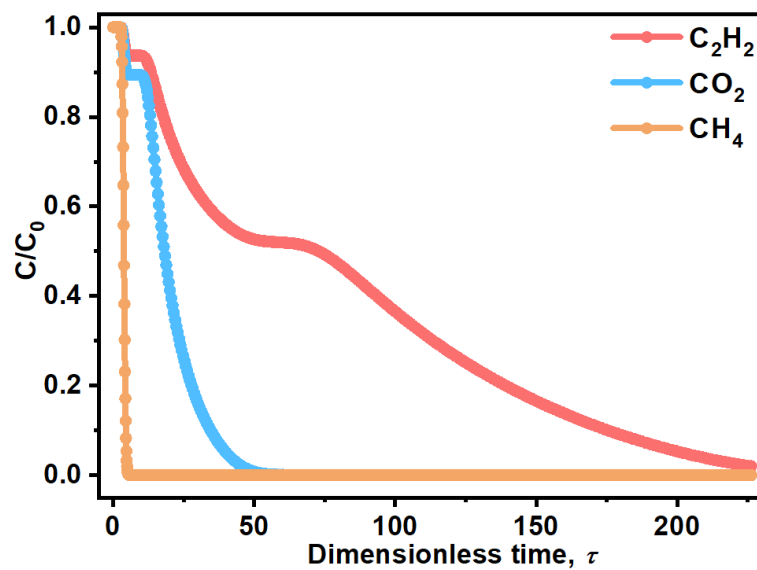


Figure S7. The desorption simulations of equimolar $C_2H_2/CH_4/CO_2$ mixture.

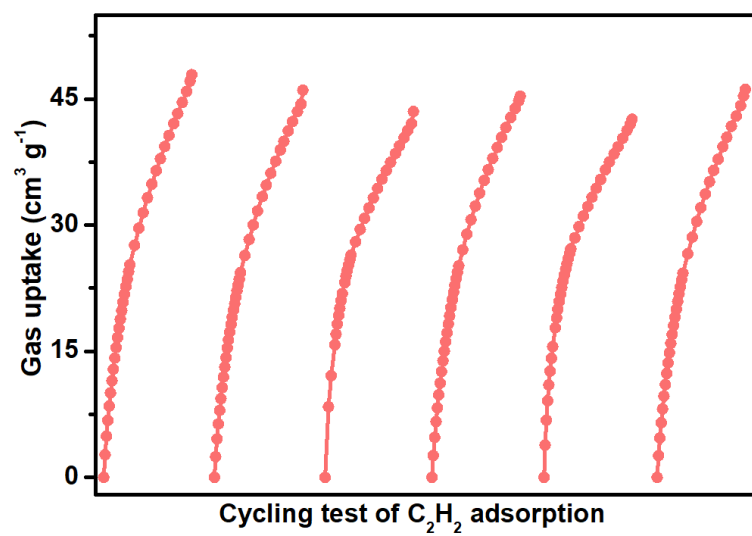


Figure S8. Cycling test of C_2H_2 adsorption measurements at 298 K.

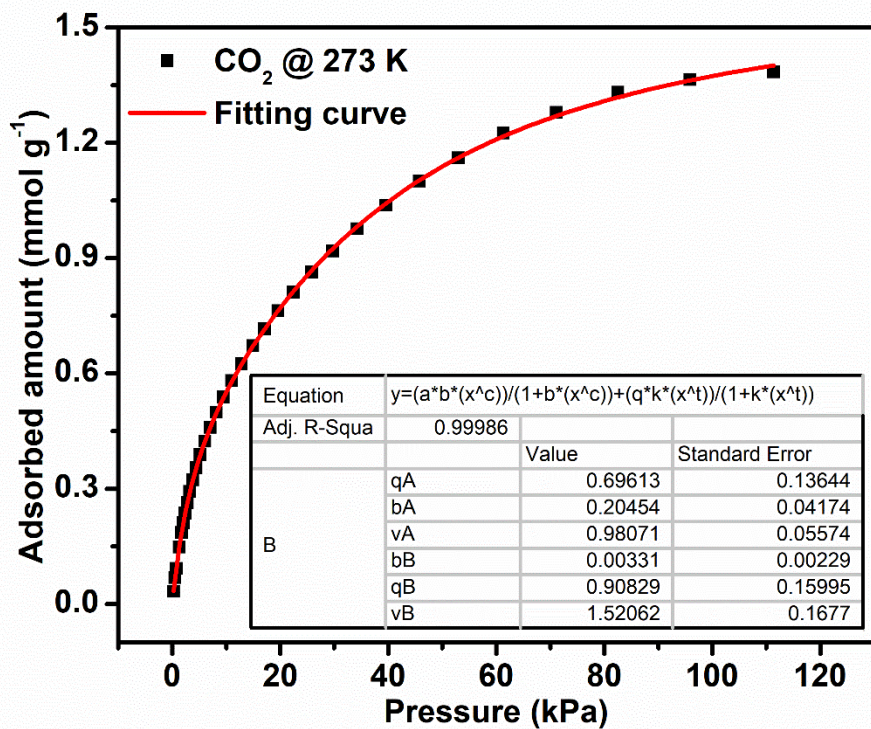


Figure S9. Dual-site Langmuir-Freundlich model for CO₂ adsorption isotherm on NUM-20 at 273

K.

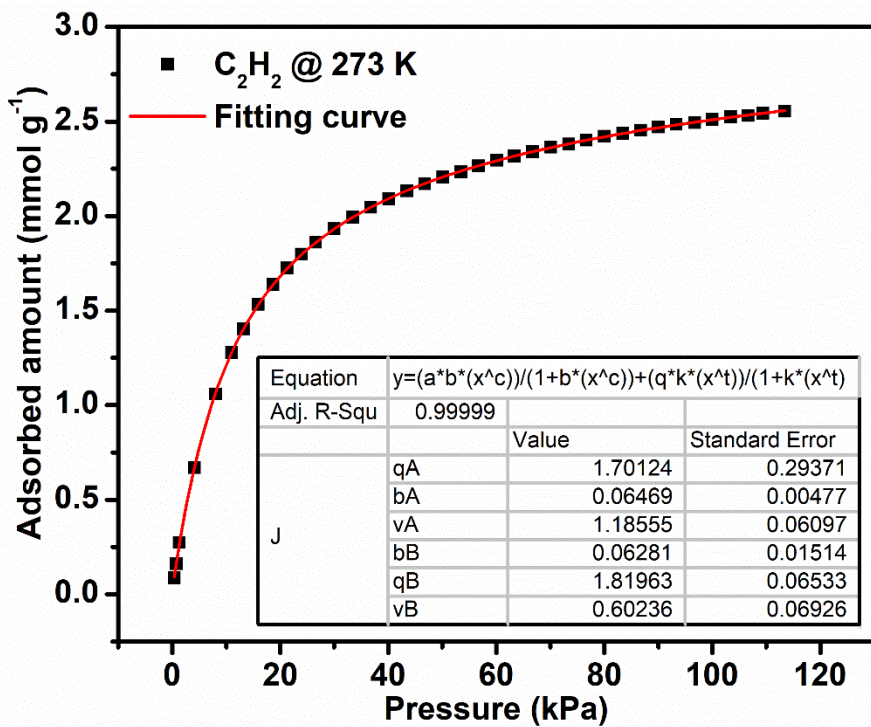


Figure S10. Dual-site Langmuir-Freundlich model for C₂H₂ adsorption isotherm on NUM-20 at

273 K.

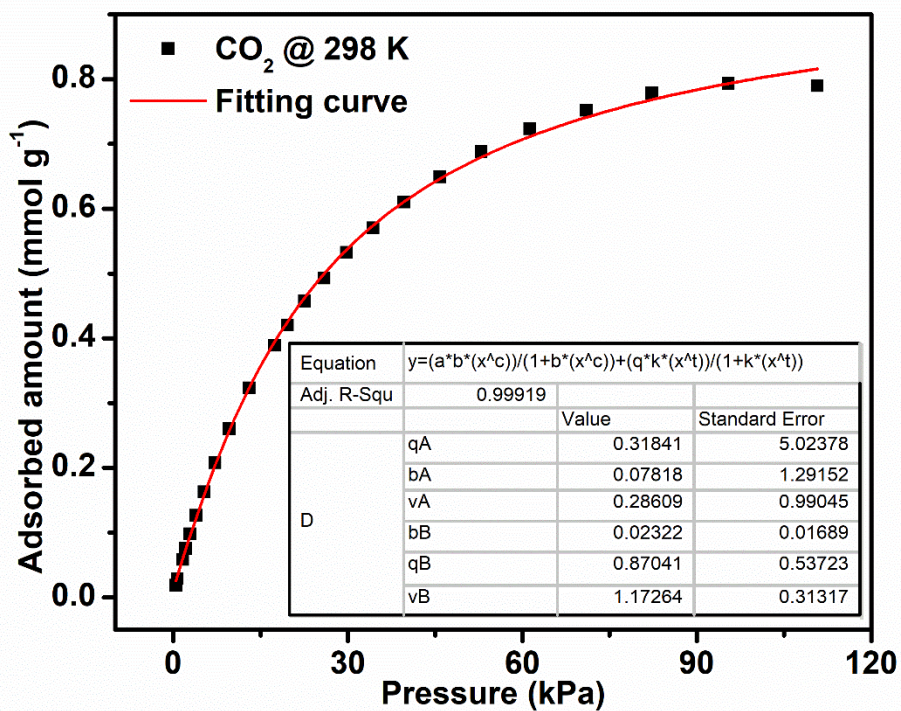


Figure S11. Dual-site Langmuir-Freundlich model for CO₂ adsorption isotherm on NUM-20 at 298

K.

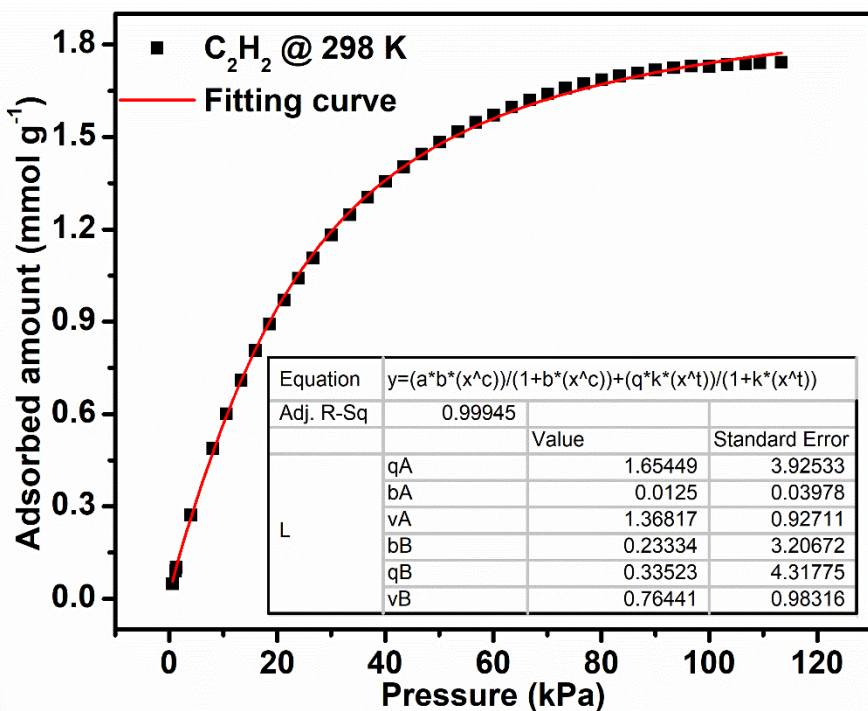


Figure S12. Dual-site Langmuir-Freundlich model for C₂H₂ adsorption isotherm on NUM-20 at

298 K.

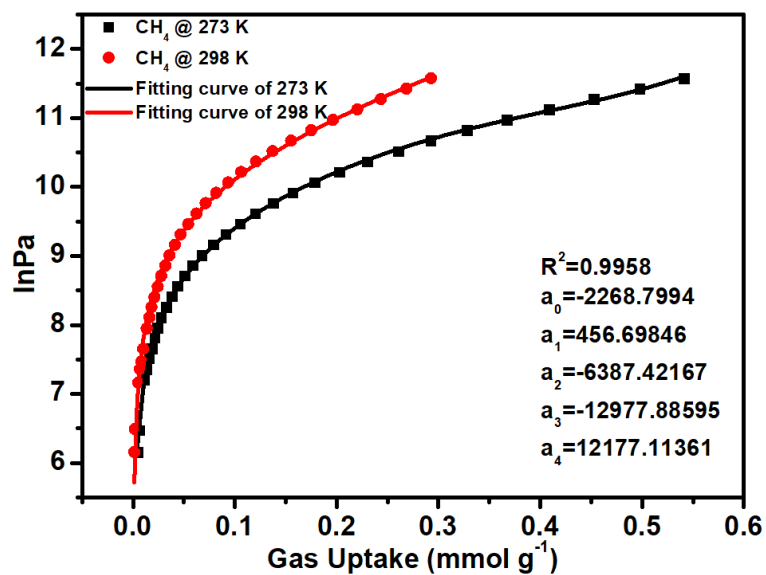


Figure S13. The details of virial equation (solid lines) fitting to the experimental CH₄ adsorption data (symbols) for NUM-20.

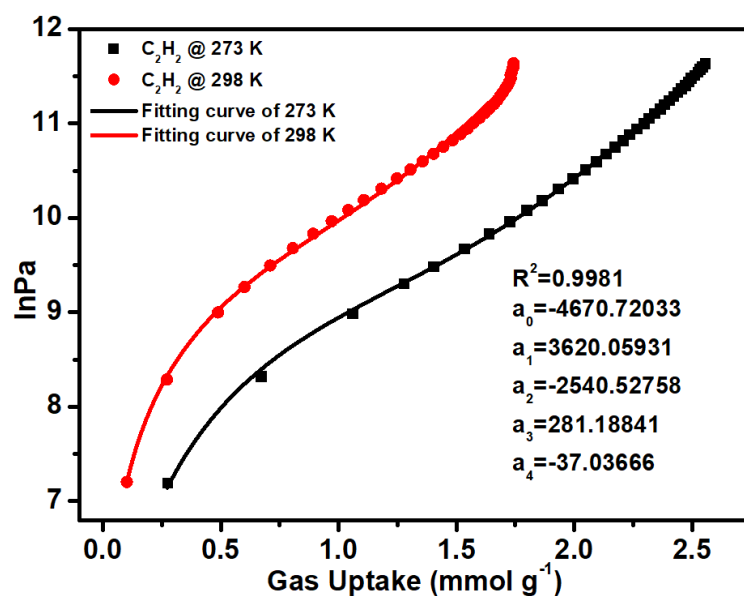


Figure S14. The details of virial equation (solid lines) fitting to the experimental C₂H₂ adsorption data (symbols) for NUM-20.

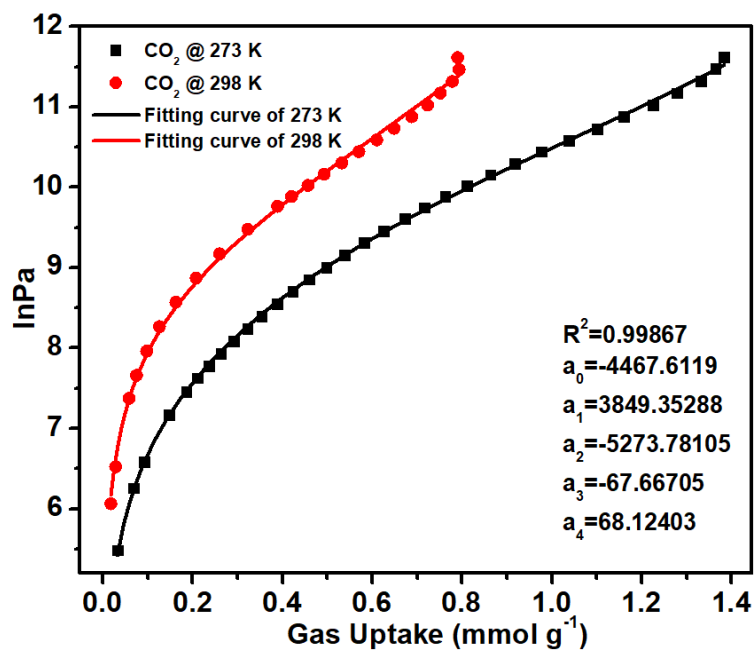


Figure S15. The details of virial equation (solid lines) fitting to the experimental CO₂ adsorption data (symbols) for NUM-20.

Figure S16. The DFT calculated adsorption energy of gas molecule at the site I of the NUM-20.

Figure S17. The DFT calculated adsorption energy of gas molecule at the site II of the NUM-20.

Figure S18. The DFT calculated adsorption energy of gas molecule at the site III of the NUM-20.

Table S1. The summary of energy of gas molecule and framework.

	C ₂ H ₂	CO ₂	CH ₄	NUM-20
Energy/eV	-22.95	-23.00	-24.03	-1098.53

Table S2. The summary of energy of binding site.

Site	C ₂ H ₂			CO ₂			CH ₄		
	SI	SII	SIII	SI	SII	SIII	SI	SII	SIII
Energy/ eV	-	-	-	-	-	-	-	-	-
	1121.65	1121.73	1121.76	1121.74	1122.03	1121.87	1122.70	1122.85	1122.81
E _{ads} /eV	-0.17	-0.25	-0.28	-0.21	-0.50	-0.34	-0.14	-0.29	-0.25

Table S3. Crystallographic parameters and refinement details of **NUM-20**([Ca₂(TBAPy)(H₂O)₄·Solvents])

NUM-20	
Formula	C ₄₄ H ₃₀ Ca ₂ O ₁₂
<i>Mr</i> (g mol ⁻¹)	830.84
Crystal system	triclinic
Space group	<i>P</i> -1
<i>a</i> (Å)	13.3190(3)
<i>b</i> (Å)	15.0280(3)
<i>c</i> (Å)	16.5732(4)
<i>α</i> (°)	83.54(2)
<i>β</i> (°)	78.30(2)
<i>γ</i> (°)	89.94(2)
<i>V</i> (Å ³)	3226.87(1)
<i>Z</i>	2
<i>D_c</i> (g cm ⁻³)	0.855
F (000)	860.0
<i>μ</i> (mm ⁻¹)	1.873
GOF on <i>F</i> ²	1.082
<i>R_I</i> , <i>wR₂</i> [<i>I</i> >2σ(<i>I</i>)] ^a	0.1021, 0.2908
<i>R_I</i> , <i>wR₂</i> [all data] ^b	0.1070, 0.2950

^a $R_1 = \sum ||F_o| - |F_c|| / \sum |F_o|$. ^b $wR_2 = \{ \sum [w(F_o^2 - F_c^2)^2] / \sum w(F_o^2)^2 \}^{1/2}$

Table S4. A comparison of the gas adsorption and separation performance with reported adsorbents at ambient conditions.

	C ₂ H ₂ uptake (cm ³ g ⁻¹)	C ₂ H ₂ /CO ₂ selectivity	C ₂ H ₂ /CH ₄ selectivity	Reference
Zn(bdc) _{0.5} (mtrz)	41.9	3.1	13.2	[13]
Cu-CPAH	131.8	3.6	20.3	[14]
Zn ₂ (Pydc)(Ata) ₂	47.2	3.9	15.9	[15]
ZJU-13	115	4	20	[16]
Zn(cpna) ₃ (tmbpy)	71.25	3.9	22.4	[17]
NbU-11	77.3	2.5	175.8	[18]
Ni(dpip)	83.6	2	16.6	[19]
BUT-318a	51.46	5.5	105.8	[20]
BSF-1	52.5	3.3	46.9	[21]
SNNU-63	91.1	3.3	12.9	[22]
FJU-36a	52.2	2.8	17.7	[23]
NUM-20	39.03	5.4	99.3	This work

References

- [1] R. Krishna, The Maxwell-Stefan description of mixture diffusion in nanoporous crystalline materials, *Micropor. Mesopor. Mater.* 185 (2014) 30-50.
- [2] R. Krishna, Methodologies for evaluation of metal-organic frameworks in separation applications, *RSC Adv.* 5 (2015) 52269-52295.
- [3] R. Krishna, Screening metal-organic frameworks for mixture separations in fixed-bed adsorbents using a combined selectivity/capacity metric, *RSC Adv.* 7 (2017) 35724-35737.
- [4] R. Krishna, Methodologies for screening and selection of crystalline microporous materials in mixture separations, *Sep. Purif. Technol.* 194 (2018) 281-300.

- [5] R. Krishna, Metrics for evaluation and screening of metal-organic frameworks for applications in mixture separations, *ACS Omega* 5 (2020) 16987-17004.
- [6] G. Kresse, J. Furthmüller, Efficient iterative schemes for ab initio total-energy calculations using a plane-wave basis set, *Phys. Rev. B: Condens. Matter Mater. Phys.* 54 (1996) 11169.
- [7] G. Kresse, J. Furthmüller, Efficiency of ab-initio total energy calculations for metals and semiconductors using a plane-wave basis set, *Comput. Mater. Sci.* 6 (1996) 15-50.
- [8] J.P. Perdew, K. Burke, M. Ernzerhof, Generalized gradient approximation made simple, *Phys. Rev. Lett.* 77 (1996) 3865.
- [9] G. Kresse, D. Joubert, From ultrasoft pseudopotentials to the projector augmented-wave method, *Phys. Rev. B: Condens. Matter Mater. Phys.* 59 (1999) 1758.
- [10] P. E. Blöchl, Projector augmented-wave method, *Phys. Rev. B: Condens. Matter Mater. Phys.* 50 (1994) 17953.
- [11] S. Grimme, J. Antony, S. Ehrlich, H. Krieg, A consistent and accurate ab initio parametrization of density functional dispersion correction (DFT-D) for the 94 elements H-Pu, *J. Chem. Phys.* 132 (2010) 154104.
- [12] H. J. Monkhorst, J.D. Pack, Special points for Brillouin-zone integrations, *Phys. Rev. B: Condens. Matter Mater. Phys.* 13 (1976) 5188.
- [13] Z.-H. Wang, R.-H. Su, G.-D. Wang, W.-J. Shi, L. Hou, Methyl-functionalized Zn-MOF for selective adsorption and separation of acetylene, *J. Environ. Chem. Eng.* 11 (2023) 110488.
- [14] L. Meng, L. Yang, C. Chen, X. Dong, S. Ren, G. Li, Y. Han, Z. Shi, S. Feng, Selective acetylene adsorption within an imino-functionalized nanocage-based metal-organic framework, *ACS Appl. Mater. Interfaces* 12 (2020) 5999-6006.

- [15] N. Xu, Y. Jiang, W. Sun, J. Li, L. Wang, Y. Jin, Y. Zhang, D. Wang, S. Duttwyler, Gram-scale synthesis of an ultrastable microporous metal-organic framework for efficient adsorptive separation of C_2H_2/CO_2 and C_2H_2/CH_4 , *Molecules* 26 (2021) 5121.
- [16] X. Duan, T. Xia, Z. Ji, Y. Cui, Y. Yang, G. Qian, A new microporous metal-organic framework for highly selective C_2H_2/CH_4 and C_2H_2/CO_2 separation at room temperature, *Chin. J. Chem.* 35 (2017) 1289-1293.
- [17] P. Yan, J. Yang, X. Hao, Z. Chen, G. Shen, Y. Zhao, D. Ma, J. Zhu, A microporous zinc-organic framework with Lewis basic pyridyl sites for highly selective C_2H_2/CH_4 and C_2H_2/CO_2 gas separation, *CrystEngComm* 22 (2020)275-282.
- [18] N. Wu, Q. Li, J. Li, D. Wu, Y. Li, 4-Connected cobalt-based 3D framework with a high affinity for acetylene, *Inorg. Chem.* 59 (2020) 9461-9464.
- [19] Y.-Z. Li, G.-D. Wang, L.-N. Ma, L. Hou, Y.-Y. Wang, Z. Zhu, Multiple functions of gas separation and vapor adsorption in a new MOF with open tubular channels, *ACS Appl. Mater. Interfaces* 13 (2021) 4102-4109.
- [20] Z.-C. Xu, J. Yu, P.-D. Zhang, Y.-L. Zhao, X.-Q. Wu, M. Zhao, X. Zhang, J.-R. Li, Efficient C_2H_2 separation from CO_2 and CH_4 within a microporous metal-organic framework of multiple functionalities, *Ind. Eng. Chem. Res.* 61 (2022) 16233-16239.
- [21] Y. Zhang, L. Yang, L. Wang, S. Duttwyler H. Xing, A microporous metal-organic framework supramolecularly assembled from a Cu(II) dodecaborate cluster complex for selective gas separation. *Angew. Chem. Int. Ed.* 58 (2019) 8145-8150.
- [22] Y.-T. Li, J.-W. Zhang, H.-J. Lv, M.-C. Hu, S.-N. Li, Y.-C. Jiang, Q.-G. Zhai, Tailoring the pore environment of a robust Ga-MOF by deformed $[Ga_3O(COO)_6]$ cluster for boosting C_2H_2 uptake and

separation, *Inorg. Chem.* 59 (2020) 10368-10373.

[23] L. Liu, Z. Yao, Y. Ye, L. Chen, Q. Lin, Y. Yang, Z. Zhang, S. Xiang, Robustness, selective gas separation, and nitrobenzene sensing on two isomers of cadmium metal-organic frameworks containing various metal-O-metal chains, *Inorg. Chem.* 57 (2018) 12961-12968.