Highly selective separation of small hydrocarbons and carbon dioxide in a metal-organic framework with open copper(II) coordination sites
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1. Introduction

Hydrocarbon mixtures can be separated into all kinds of pure component fractions for the production of fuels and chemical feedstocks. Light hydrocarbons, \( \text{CH}_4, \text{C}_2\text{H}_2, \text{C}_2\text{H}_4, \text{and C}_2\text{H}_6 \), are very important raw chemicals and energy resources. For example, methane has been considered as the most promising clean alternative fuel for future vehicle; ethane can produce ethylene during industrial scale cracking processes which can be used for manufacturing polymers such as polyethylene, polyvinyl chloride, polystyrene as well as other organic chemicals; and acetylene is a very important raw material for the petrochemical industry, electric materials and chemical and consumer products, oxy-acetylene cutting in metal fabrication.\(^1\)–\(^6\) The increasing \( \text{CO}_2 \), which is emitted from the combustion of fossil fuels, has resulted in global warming, hence capture and sequestration of \( \text{CO}_2 \) is also very important energy and environmental issue.\(^7\)–\(^8\) The separation of individual component fractions for the production of fuels and chemicals. The microporous metal–organic framework \( \text{ZJU-25} \) with high density of open metal sites, has significantly better separation potential than other MOFs, ZIFs or zeolites. It can fractionate a 5-component \( \text{CH}_4/\text{C}_2\text{H}_2/\text{C}_2\text{H}_4/\text{C}_2\text{H}_6/\text{CO}_2 \) mixture to yield individual pure components as established by the sorption isotherms and simulated breakthrough and pulse chromatographic experiments. Such separations are likely to have a significant industrial impact, resulting in significant energy savings when compared to current technologies that rely on cryogenic distillation.

Hydrocarbons and carbon dioxide are very important raw materials for industrial products and fine chemicals. The microporous metal–organic framework \( \text{ZJU-25} \) with high density of open metal sites, has significantly better separation potential than other MOFs, ZIFs or zeolites. It can fractionate a 5-component \( \text{CH}_4/\text{C}_2\text{H}_2/\text{C}_2\text{H}_4/\text{C}_2\text{H}_6/\text{CO}_2 \) mixture to yield individual pure components as established by the sorption isotherms and simulated breakthrough and pulse chromatographic experiments. Such separations are likely to have a significant industrial impact, resulting in significant energy savings when compared to current technologies that rely on cryogenic distillation.

by cracking long-chain hydrocarbons at elevated temperatures, it is thus necessary to cool down the gases to the low temperatures before distillation, which causes a substantial energy penalty. If porous materials can be applied for the efficient separation of hydrocarbon molecules and carbon dioxide at room temperatures and atmospheric pressure, tremendous energy savings could be realized.\(^12\)–\(^15\)

A variety of microporous adsorbents have been examined for separations of these light hydrocarbons and carbon dioxide. To date, microporous metal–organic frameworks (MOFs) have offered considerable potential for usage in a variety of separations of small gas molecules based on selective adsorption.\(^16\)–\(^19\) MOFs can be self-assembled from multifunctional organic molecules with metal ions or metal-containing clusters, resulting in a great versatility in the possible geometries and surface properties attributed to their diverse structures and topologies.\(^20\)–\(^44\) Compared with traditional porous materials such as zeolites and activated carbon, MOFs are very unique in terms of their (1) systematically tuned micropores by choosing the different organic linkers or the diverse metal-containing secondary building units (SBUs) or by the framework

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### Table 1 Molecular dimensions and kinetic diameter of \( \text{C}_2\text{H}_2, \text{C}_2\text{H}_4, \text{C}_2\text{H}_6, \text{CO}_2 \) and \( \text{CH}_4 \)

<table>
<thead>
<tr>
<th>Component</th>
<th>Dimensions/Å</th>
<th>Kinetic diameter/Å</th>
</tr>
</thead>
<tbody>
<tr>
<td>( \text{C}_2\text{H}_2 ) (^a)</td>
<td>( 3.32 \times 3.34 \times 5.70 )</td>
<td>3.3</td>
</tr>
<tr>
<td>( \text{C}_2\text{H}_4 ) (^a)</td>
<td>( 3.28 \times 4.18 \times 4.84 )</td>
<td>4.2</td>
</tr>
<tr>
<td>( \text{C}_2\text{H}_6 ) (^b)</td>
<td>( 3.80 \times 4.07 \times 4.82 )</td>
<td>4.4</td>
</tr>
<tr>
<td>( \text{CH}_4 ) (^a)</td>
<td>( 3.82 \times 3.94 \times 4.10 )</td>
<td>3.8</td>
</tr>
<tr>
<td>( \text{CO}_2 ) (^a)</td>
<td>( 3.18 \times 3.33 \times 5.36 )</td>
<td>3.3</td>
</tr>
</tbody>
</table>

\(^a\) Date from ref. 9. \(^b\) Date from ref. 10. \(^c\) Date from ref. 11.
interpenetration, and (2) modified pore surfaces by organic and/or inorganic functional recognition sites on the pore surfaces, enabling them as very promising materials for gas separations.36–41 For instance, coordinatively unsaturated metal centers (UMCs), which are often produced through the separation of terminally coordinated solvent molecules to the metal centers, can enhance gas adsorption and separation properties.41–43 Indeed, a number of MOF materials have been reported to selectively separate methane from mixtures including hydrocarbons (ethane, ethylene, and acetylene) and carbon dioxide for the purification of natural gas, though MOF materials for simultaneous purification of the individual component of ethane, ethylene, acetylene and carbon dioxide from their mixture are still rare.31–38 Herein we report a metal organic framework ZJU-25, with open copper coordination sites and suitable pore structures, for highly selective separation of the 5-component mixture of CH4, C2H2, C2H4, C2H6 and CO2. It can fractionate the 5-component mixture into its nearly pure constituents.

2. Experimental

2.1 Gas sorption measurements

The synthesis and characterization of ZJU-25 was reported previously in the literature.44 A Micromeritics ASAP 2020 surface area analyzer was used to measure gas adsorption. To have a guest-free framework, ZJU-25a, the fresh sample was guest-exchanged with dry acetone at least 10 times, exchanged with dry acetone at least 10 times, and then at 383 K until the outgas rate was 5 μmol min⁻¹ prior to measurements. The sorption measurement was maintained at 77 K with liquid nitrogen and 273 K with ice-water bath (slush), respectively. As the center-controlled air condition was set up at 23.0 °C, a water bath of 23.0 °C was used for adsorption isotherms at 296.0 K.

2.2 Single-site Langmuir model for adsorption isotherms

The experimentally measured excess isotherm loadings on pure component isotherms for C2H2, C2H4, C2H6, CO2 and CH4 at 273 K, and 296 K in ZJU-25a are converted to absolute loadings using

\[
q_{abs} = q_{excess} + p V_{pore}/ZRT
\]

where Z is the compressibility factor. The Peng–Robinson equation of state was used to estimate Z. The accessible pore volume within the crystals, \( V_{pore} \), is taken to be equal to experimentally determined value of 1.183 cm³ g⁻¹.44

The isotherm data at both temperatures are fitted with the single-site Langmuir–Freundlich model

\[
q = q_{sat} h p^{b} / 1 + h p^{b}
\]

The temperature dependence of the Langmuir constant, \( b_{L} \), is expressed as

\[
b_{L} = b_{0} \exp(E/RT)
\]

The Langmuir–Freundlich parameters for ZJU-25a are provided in Table 2.

### Table 2. Langmuir isotherm parameter fits for ZJU-25a

<table>
<thead>
<tr>
<th>Component</th>
<th>( q_{sat} ) cm³ g⁻¹</th>
<th>( b_{0} ) Pa⁻¹</th>
<th>E kJ mol⁻¹</th>
<th>( n ) dimensionless</th>
</tr>
</thead>
<tbody>
<tr>
<td>CH4</td>
<td>50</td>
<td>3.42 × 10⁻⁷</td>
<td>13.7</td>
<td>0.66</td>
</tr>
<tr>
<td>C2H4</td>
<td>25</td>
<td>2.77 × 10⁻⁷</td>
<td>14.0</td>
<td>0.72</td>
</tr>
<tr>
<td>C2H6</td>
<td>28</td>
<td>1.20 × 10⁻⁹</td>
<td>19.4</td>
<td>1</td>
</tr>
<tr>
<td>CO2</td>
<td>17</td>
<td>3.48 × 10⁻⁹</td>
<td>12.4</td>
<td>1</td>
</tr>
</tbody>
</table>

3. Results and discussion

This framework of ZJU-25 has three different types of pore apertures. One runs through the \( a \) axes of about 4.4 x 8.6 Å² (Fig. 1a) and the other two can be visualized along the \( c \) axes of about 3.6 and 5.4 Å in diameter (Fig. 1b), taking into account the van der Waals radii, respectively. The activated ZJU-25a displays the Brunauer–Emmett–Teller (BET) surface area of 2124 m² g⁻¹. It exhibits moderately high methane storage capacity at room temperature.44 During our studies of this MOF for different gas sorption, we realized that it takes up quite large and different amount of C2 hydrogen carbons, which motivated us to examine ZJU-25a for its potential application in gas separation, particularly for industrially important C2/C1/CO2 hydrocarbon separation.

To investigate the ability of ZJU-25a to absorb light hydrocarbons and carbon dioxide, pure component equilibrium adsorption isotherms for methane, ethane, ethylene, acetylene and carbon dioxide are measured at 273 and 296 K. As show in Fig. 2, ZJU-25a exhibits different adsorption capacities to CH4, C2H2, C2H4, C2H6 and CO2. The carbon dioxide adsorption capacities, although lower than those of C2 hydrocarbons, are considerably higher than observed for methane. It is mainly due to methane has a lower polarizability and molecular weight. Importantly, all of the isotherms are completely reversible and exhibit no hysteresis, which means that the material can be easily regenerated and re-utilised. Such different sorption enables ZJU-25a to be a promising material for highly selective adsorptive separation of CH4, C2H2, C2H4, C2H6 and CO2.

In order to establish the feasibility of this separation, we perform calculations using the Ideal Adsorbed Solution Theory (IAST) of Myers and Prausnitz.45 Fig. 3 presents calculations using IAST for the component loading in the adsorbed mixture along the \( a \) axes; (b) the structure viewed along the \( c \) axes.

![Fig. 1 X-ray single crystal structure of ZJU-25 (a) the structure viewed along the \( a \) axes; (b) the structure viewed along the \( c \) axes.](image-url)
in equilibrium with an equimolar 5-component C$_2$H$_2$/C$_2$H$_4$/C$_2$H$_6$/CH$_4$/CO$_2$ gas mixture at 296 K in ZJU-25a. The IAST calculations indicate that the hierarchy of adsorption strengths is C$_2$H$_2$ > C$_2$H$_4$ > C$_2$H$_6$ > CO$_2$ > CH$_4$.

We examine the separation selectivity and capacity of ZJU-25a for CO$_2$/CH$_4$, C$_2$H$_6$/CO$_2$, C$_2$H$_4$/C$_2$H$_6$, C$_2$H$_2$/C$_2$H$_4$ binary mixtures at 296 K. The adsorption selectivities, $S_{ads}$, are defined by the following equation:

$$S_{ads} = \frac{q_1}{q_2} \frac{p_1}{p_2}$$

in which $q_1$ and $q_2$ are the absolute component loadings of the adsorbed phase in the 5-component mixture and $p_1$ and $p_2$ are the bulk gas pressure. Fig. 4 shows the IAST calculations of the adsorption selectivity, $S_{ads}$, for equimolar CO$_2$/CH$_4$, C$_2$H$_6$/CO$_2$, C$_2$H$_4$/C$_2$H$_6$, C$_2$H$_2$/C$_2$H$_4$ mixtures at 296 K in ZJU-25a. The selectivity of C$_2$H$_6$ with respect to CO$_2$ is in excess of 10 for a range of pressures to 100 kPa, indicating the fairly sharp separations of this binary mixture is easy. For CO$_2$/CH$_4$ mixture, the separation selectivity is approximately 5 which displays the separation of this binary mixture can be realized. Although the adsorption selectivities of C$_2$H$_6$/C$_2$H$_4$ and C$_2$H$_2$/C$_2$H$_4$ are about 2, the separations of these binary mixtures are possible.

The isosteric heat of adsorption, $Q_{st}$, which represents the average binding energy of an adsorbing gas molecule at a specific surface coverage, is determined by using the pure component C$_2$H$_2$, C$_2$H$_4$, CH$_4$, CO$_2$ isotherm fit. Fig. 5 presents the data on the isosteric heats of adsorption for C$_2$H$_2$, C$_2$H$_4$, C$_2$H$_6$, CH$_4$ and CO$_2$ in ZJU-25a. The analytic procedure used is identical to the one described in detail in the ESI† accompanying the paper by Mason et al.⁴⁶ These calculations are based on the use of eqn (5), along with analytic differentiation of the isotherm fits of the single-Langmuir fit parameters provided in Table 2. The isosteric heat of adsorption of CH$_4$ in ZJU-25a is significantly lower, and has a value of 12.4 kJ mol$^{-1}$, whereas the isosteric heats of adsorption of CO$_2$, C$_2$H$_4$, C$_2$H$_6$ and C$_2$H$_2$, in turn, are 16.6, 19.4, 19.4, 20.7 KJ mol$^{-1}$. It can be seen that the isosteric heats of adsorption of C$_2$H$_4$ and C$_2$H$_6$ are identical. This difference in the $Q_{st}$ values is the prime reason for the superior performance of ZJU-25a in separating 5-component C$_2$H$_2$, C$_2$H$_4$, C$_2$H$_6$, CH$_4$, CO$_2$ gas mixture gas mixture at 296 K in ZJU-25a.
The different adsorption strength of ZJU-25a to each gas is attributed to their different van der Waals interactions and some specific stronger interactions (particularly the Cu$^{2+}$–C$_2$H$_2$) with the host MOF material.\textsuperscript{47,48}

To further evaluate the performance of ZJU-25a for fractionating C$_2$H$_2$, C$_2$H$_4$, C$_2$H$_6$, CO$_2$ and CH$_4$ into its nearly pure constituents, assuming isothermal conditions, with the adsorber maintained at 296 K, breakthrough experiments are performed in which an equimolar acetylene/ethylene/ethane/carbon dioxide/methane mixture is flowed over a packed-bed adsorber. Fig. 6 shows a schematic of a packed bed adsorber. The breakthrough characteristics are simulated using the methodology described in the work of Krishna.\textsuperscript{49–51} Simulated data on the gas-phase molar concentrations exiting an adsorber packed with ZJU-25a are shown in Fig. 7. The x-axis is a dimensionless time, $\tau$, defined by dividing the actual time, $t$, by the characteristic time, $L^3/\dot{u}$. For a given adsorbent, under chosen operating conditions, the breakthrough characteristics are uniquely defined by $\tau$, permitting the results to be presented here to be equally appropriate for laboratory scale equipment, as well as for industrial scale adsorbers. Specifically, the calculations presented here are performed taking the following parameter values: length of packed bed, $L = 0.1$ m; fractional voidage of packed bed, $\varepsilon = 0.4$; superficial gas velocity at inlet of adsorber, $\dot{u} = 0.04$ m s$^{-1}$. From the breakthrough curves presented in Fig. 7, we note that the methane which has the poorest adsorption strength “breaks through” earliest and it is possible to produce pure methane from this 5-component mixture during the adsorption cycle. Then the breakthrough times reflect the remaining relative adsorption selectivities (acetylene > ethylene > ethane > carbon dioxide) for ZJU-25a, and the curves indicate a clean, sharp breakthrough transition for each successive gas. It may be possible to recover each component in a nearly pure form for C$_2$H$_2$, C$_2$H$_4$, C$_2$H$_6$ and CO$_2$, which is a most desirable property.

In order to further explore this property, we carry out pulse chromatographic simulations for separation of an equimolar 5-component C$_2$H$_2$/C$_2$H$_4$/C$_2$H$_6$/CH$_4$/CO$_2$ mixture. Fig. 8 shows the pulse chromatographic separation with ZJU-25a at 296 K. The first peak to emerge from the adsorber is that of CH$_4$ which means it can be used for the purification of natural gas. Following the removal of CH$_4$, we see the emergence of the peak for CO$_2$. The hierarchies of next set of peaks are C$_2$H$_6$, C$_2$H$_4$, C$_2$H$_2$. We see that ZJU-25a is able to separate C$_2$ hydrocarbons...
into individual components which is very rare in porous MOF materials. The result of pulse chromatographic simulations is consistent with that of the breakthrough curves.

4. Conclusions

In summary, the foregoing results demonstrate the extraordinary prospects for using the metal-organic framework ZJU-25 as a solid adsorbent in the separation of valuable C2H2/C2H4/CH4/CO2 through simulated breakthrough and pulse chromatographic experiments. ZJU-25 exhibits the potential for separating C2, C1 hydrocarbons and carbon dioxide into individual pure components. Such unique performance of ZJU-25 for these separations is attributed to open copper sites and suitable pore sizes and geometries. Among the reported MOFs, only MOF-74 series ones have such powerful separation capacities as well. It is expected that this work will initiate more investigations on the emerging MOFs for such this industrially important separation.

Acknowledgements

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Notes and references