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Simulating the Reactions of CO₂ in Aqueous Monoethanolamine Solution by Reaction Ensemble Monte Carlo Using the Continuous Fractional Component Method

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ABSTRACT: Molecular simulations were used to compute the equilibrium concentrations of the different species in CO₂/monoethanolamine solutions for different CO₂ loadings. Simulations were performed in the Reaction Ensemble using the continuous fractional component Monte Carlo method at temperatures of 293, 333, and 353 K. The resulting computed equilibrium concentrations are in excellent agreement with experimental data. The effect of different reaction pathways was investigated. For a complete understanding of the equilibrium speciation, it is essential to take all elementary reactions into account because considering only the overall reaction of CO₂ with MEA is insufficient. The effects of electrostatics and intermolecular van der Waals interactions were also studied, clearly showing that solvation of reactants and products is essential for the reaction. The Reaction Ensemble Monte Carlo using the continuous fractional component method opens the possibility of investigating the effects of the solvent on CO₂ chemisorption by eliminating the need to study different reaction pathways and concentrate only on the thermodynamics of the system.

1. INTRODUCTION

Carbon dioxide (CO₂) is the most important greenhouse gas present in combustion flue gases. It accounts for an abundant portion of the emitted greenhouse gases.¹,² The capture of CO₂ from flue gases, its transport, and storage has been identified to be of crucial importance to reduce the carbon footprint in the atmosphere.³ Postcombustion CO₂ capture processes are particularly important for power plants operating on fossil fuels, such as coal, natural gas, and so forth, as they contribute ~25% of global CO₂ emissions.⁴,⁵ Scientific progress has contributed to the rapid growth of industries, and this has drastically increased the demand for energy. This translates to an increased dependency on fossil fuels, because alternate energy sources have not yet been fully developed.⁶ To reduce CO₂ emissions into the atmosphere, it is necessary to capture CO₂ from flue gas streams. Typically, the removal of CO₂ from flue gas streams is carried out using liquid amine solvents.⁷ Monoethanolamine-containing (MEA) solutions were among the first alkanolamine-based solvents used in the capture of CO₂. This system remains one of the most important solvents in postcombustion CO₂ capture.⁸ Some of the advantages of using MEA solutions for CO₂ capture are the high CO₂ absorption capacity and reaction rates and low cost of solvents.⁶,⁸ To regenerate the solvent, heat must be supplied.⁶,⁸,⁹ Some of the disadvantages of using MEA solution as solvents include the high energy demand to regenerate the solvent and emissions of MEA solvents as aerosols.¹⁰,¹¹ MEA solutions are also susceptible to oxidative and thermal degradation.

The mechanism of CO₂ absorption in MEA solutions is chemical in nature. CO₂ reacts with the MEA solution to form stable carbamates.⁷–⁹,¹³,¹⁴ To study the chemisorption of CO₂ in MEA solutions and to reduce the heat required to regenerate the alkanolamine after CO₂ capture, it is necessary to study the chemical reactions that take place in the solution.¹⁴ There are several possible mechanisms to explain how CO₂ reacts with alkanolamines.⁹,¹⁴–¹⁶ CO₂ reacts through an acid–base mechanism with the alkanolamines to form protonated amines. CO₂ also reacts with some primary and secondary alkanolamines to form carbamates and reacts with tertiary alkanolamines to form bicarbonates.⁹,¹⁴,¹⁵ To design a CO₂ amine
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Molecular dynamics simulations. ReaxFF treats the intermolecular potential parameters to describe the interactions between the molecules. These ideal gas partition configurations of the reacting species in the system. The results are compared to experimental results from the literature. We study the effects of different reaction mechanisms on the equilibrium concentrations of the different species in the system. The rest of this paper is organized as follows: section 2 deals with simulating the reactions of CO2 in MEA solution along with derivation of the acceptance rules for the RxMC/CFC algorithm, and section 3 contains the different results, discussion, and summary of our findings from section 2.

2. SIMULATING THE REACTIONS OF CO2 IN MONOETHANOLAMINE SOLUTION

The reactions of CO2 with primary and secondary amine solutions usually take place through an acid–base buffer mechanism, which results in the formation of stable carbamates and bicarbonate followed by the subsequent protonation of the amine. Nonhindered primary and secondary amines react rapidly with CO2 to form carbamate ions, and the addition of...
water increases the absorption capacity and rate. Tertiary amines react with CO₂ via the bicarbonate pathway to form a bicarbonate ion and the ammonium salt of the amine. Because monoethanolamine (HOCH₂CH₂NH₂) is a primary amine, the reactions take place via the carbamate pathway.¹⁴,¹⁵

\[
\text{MEA + CO}_2 \rightleftharpoons \text{HCO}_3^- + \text{H}_2\text{O} \\
\text{HCO}_3^- + \text{H}_2\text{O} \rightleftharpoons \text{HCO}_2^- + \text{H}_2\text{O} \\
\text{HOC}_2\text{H}_2\text{NH}_2 + \text{H}_2\text{O} \rightleftharpoons \text{HOC}_2\text{H}_2\text{NH}_3^+ + \text{H}_2\text{O} \\
\text{HOC}_2\text{H}_2\text{NH}_2 + \text{HCO}_3^- \rightleftharpoons \text{HOC}_2\text{H}_2\text{NHCOO}^- + \text{H}_2\text{O}
\]

These reactions are generally described in the literature.⁹,¹⁴,¹⁵,²²

\[
\text{CO}_2 + 2\text{H}_2\text{O} \rightleftharpoons \text{HCO}_3^- + \text{H}_2\text{O} \\
\text{HCO}_3^- + \text{H}_2\text{O} \rightleftharpoons \text{HCO}_2^- + \text{H}_2\text{O} \\
\text{HOC}_2\text{H}_2\text{NH}_2 + \text{H}_2\text{O} \rightleftharpoons \text{HOC}_2\text{H}_2\text{NH}_3^+ + \text{H}_2\text{O} \\
\text{HOC}_2\text{H}_2\text{NH}_2 + \text{HCO}_3^- \rightleftharpoons \text{HOC}_2\text{H}_2\text{NHCOO}^- + \text{H}_2\text{O} \quad (R5)
\]

2.1. RxMC/CFC Algorithm. To obtain the equilibrium concentrations of the different species in a reacting mixture, we used the Reaction Ensemble Monte Carlo (RxMC).²⁶,²⁸,²⁹,⁴⁵

The RxMC algorithm samples the reactions directly and bypasses transition states. The RxMC algorithm only requires the stoichiometric coefficients of the reactions as an input and the partition functions of the isolated molecules or ions, along with the force field parameters, to compute the intermolecular interactions. Therefore, the RxMC method allows for a systematic study of the effect of the medium (or solvent) on the reaction equilibrium constant.

The reaction trial move within the RxMC framework involves choosing the forward or reverse reaction at random. If the forward reaction is chosen, the reactant molecules are deleted, and the product molecules are inserted according to their stoichiometries. For dense systems, these insertions and deletions of molecules, if performed in a single step, often lead to overlaps with the surrounding molecules. The probabilities of successful insertions/deletions of the molecules are very low. To circumvent this problem, Maginn et al.⁷⁷,³⁰ have developed the continuous fractional component Monte Carlo method. Fractional molecules of the reactants and products are introduced into the system. By controlling the interactions of these fractional molecules with their surrounding molecules, the reactants/products are gradually inserted or removed. This is controlled by a pseudocoupling factor (ω). Changes in ω will gradually insert or delete the molecules appropriately.

The reaction ensemble is best described by taking the osmotic ensemble as the starting point because most chemical reactions take place in a system at constant pressure. Let \( N_i \) denote the number of molecules of type \( i \), \( P \) the imposed hydrostatic pressure, \( V \) the volume, and \( \mu_i \) the chemical potential of species \( i \). For an expanded osmotic ensemble, the partition function for a system of \( n \) species can be expressed as⁴⁰

\[
\Xi_{\text{biased}}(\mu_1, ..., \mu_n, P, T) = \beta P \int_0^1 d\lambda \sum_{N_1=0}^\infty \cdots \sum_{N_n=0}^\infty \int \left[ \beta \sum_{i=1}^n \mu_i - \sum_{i=1}^n \ln N_i! + \sum_{i=1}^n \ln (\hat{q}(T)) - \beta PV - \beta U(s^N, o^N, \lambda) \right] \exp[\eta(\lambda)/k_BT] \, ds^N \, do^N \cdots \, ds^N \, do^N \, dV \quad (1)
\]

where \( s^N \) are the configurations of the \( N_i \) molecules of type \( i \), \( o^N \) are the orientations and internal configurations of \( N_i \) molecules of type \( i \), \( U(\hat{Q}, o^N, \lambda) \) is the potential energy of the system, \( \beta = 1/k_BT \), \( \hat{q}(T) \) is the temperature dependent term in the molecular partition function for the molecule of type \( i \), and \( \eta(\lambda) \) are the biasing factors introduced to improve the probabilities of transitions in \( \lambda \). The reader is referred to the Supporting Information for a detailed explanation of the molecular partition functions and partition functions of the osmotic ensemble.

From eq 1, it follows that the probability that the system is in a certain state is

\[
P_{\text{biased}} \sim \exp \left[ \beta \sum_{i=1}^n N_i \mu_i - \sum_{i=1}^n \ln N_i! + \sum_{i=1}^n \ln (\hat{q}(T))V_o - \beta PV - \beta U(s^N, o^N, \lambda) \right] \exp[\eta(\lambda)/k_BT] \quad (2)
\]

This equation can be used to derive the acceptance rules in our Monte Carlo algorithm.

2.1.1. Reaction Ensemble Monte Carlo Using the Continuous Fractional Component Algorithm. Let us consider a reaction involving species \( c \) in a system consisting of \( n \) molecule types. For the species not involved in the reaction, the stoichiometric coefficient \( \nu_c \) is set to zero by definition. If a reaction takes place in the forward or reverse direction, there will be a change in the molecules of each component. The state before the reaction takes place is now denoted by old state “o”, whereas the state after the reaction takes place is denoted by new state “n”. Because the reaction has taken place, we know how the number of molecules of each component changes

\[
N_{in} = N_{oi} + \nu_i \quad (3)
\]

The probabilities of existing in states “o” and “n” can be obtained from eq 2. Substituting eq 3 in eq 2 for the new state, the expressions for the probabilities to exist in the old and the new states are

\[
P_{n,biased} \sim \exp \left[ \beta \sum_{i=1}^n N_{n,i} \mu_i - \sum_{i=1}^n \ln N_{o,i}! + \sum_{i=1}^n \ln (\hat{q}(T)V_o) - \beta PV_o - \beta U(s^{N,n}, o^{N,n}, \lambda_o) \right] \exp[\eta(\lambda_o)/k_BT] \quad (4)
\]
same acceptance rules as the ones derived previously. For random walks in ln (V/\nu)23,46 For the reaction move, the volume change Monte Carlo trial move, random walks are made in ln (V/\nu)23 in which \nu is an arbitrary reference volume. The probably of existing in the old state are

\begin{equation}
\frac{\langle A \exp[-\eta(\lambda)] \rangle_{\text{biased}}}{\langle \exp[-\eta(\lambda)] \rangle_{\text{biased}}}
\end{equation}

In the RxMC/CMC method, four types of trial moves are possible.

1. Change the position of a randomly selected molecule (either a regular or a fractional molecule).
2. Change the orientation of a randomly selected molecule (either a regular or a fractional molecule).
3. Change the volume of the system.
4. Change the coupling parameter \lambda of a randomly selected reaction chosen with equal probability that can be further divided into 3 cases (\Delta \lambda is the change in \lambda)

(a) \(0 \leq \lambda + \Delta \lambda \leq 1\).
(b) \(\lambda + \Delta \lambda < 0\).
(c) \(\lambda + \Delta \lambda > 1\).

The first two Monte Carlo moves are trivial and have the same acceptance rules as the ones derived previously. For the volume change Monte Carlo trial move, random walks are made in ln (V/\nu) in which \nu is an arbitrary reference volume. The probability of existing in the old state “o” and the new state “n” are

\begin{equation}
P_n \sim \beta PV_n \exp[\beta \sum_{i=1}^{n} \nu_i \mu_i + \sum_{i=1}^{n} N_{i,o} \ln(\nu_i) + \sum_{i=1}^{n} N_{i,O} \ln(\hat{q}(T)V_n)]
\end{equation}

For random walks in ln (V/\nu), \lambda_n = \lambda_o and \eta(\lambda_o) = \eta(\lambda_n).

The acceptance rule is therefore

\begin{equation}
\text{acc}(o \rightarrow n) = \min \left(1, \frac{\exp[-\beta P(V_n - V_o)]}{\exp[-\beta P(V_o - V_n)]} \right)
\end{equation}

This expression is the same as the acceptance rule derived previously.

We now consider the reaction move as a change in \lambda of the system for the reaction move, \nu_o = V_o. Looking in more detail at the three different cases when \lambda is changed as follows:

First case (a), where \(0 \leq (\lambda + \Delta \lambda) \leq 1\), involves no addition or deletion of molecules. The old state is denoted by “o”, and \lambda_o is the old coupling factor of the reaction. The new state is denoted by “n”, and \lambda_n = \lambda_o + \Delta \lambda. From eq 2, we can obtain the probabilities of existing in the old and new states. As the number of molecules in the system remain the same for the old and the new configurations, the acceptance rule is

\begin{equation}
\text{acc}(o \rightarrow n) = \min \left(1, \frac{\exp[-\beta P(V_o - V_n)]}{\exp[-\beta P(V_n - V_o)]} \right)
\end{equation}

Second case (b), where \(\lambda + \Delta \lambda > 1\), involves a reverse reaction. The \lambda of the old fractional reactant and product molecules are set to 1 and 0, respectively. New fractional reactant molecules are inserted into the system with \lambda_n = (\lambda_o + \Delta \lambda) - 1. Random product molecules are selected from the system, and their \lambda is set from 1 to 1 + \Delta \lambda. The \lambda of the old fractional reactant and product molecules are set to 0 and 1, respectively. New fractional product molecules are inserted into the system with \lambda_n = (\lambda_o + \Delta \lambda) - 1. Random reactant molecules are selected from the system, and their \lambda is set to 1 - \Delta \lambda.

In the second and third cases, the reaction has proceeded in either the reverse or forward direction, respectively. For a reaction involving n species, equilibrium is achieved when

\begin{equation}
\sum_{i=1}^{n} \nu_i \mu_i = 0
\end{equation}

Substituting eq 11 in eq 5, because the reaction takes place at equilibrium, the expression for the acceptance rule for the forward/reverse reaction (cases b and c) is

\begin{equation}
\text{acc}(o \rightarrow n) = \min \left(1, \prod_{i=1}^{n} \frac{N_i^{o}!(\hat{q}(T)V_o)^{\nu_i}}{(N_i^{n} + \nu_i)!(\hat{q}(T)V_n)^{\nu_i}} \right)
\end{equation}

The acceptance rule for the RxMC derived above for one reaction can be easily generalized to include many reactions in the same system. It is important to note that in the acceptance rule (eq 12) the volume term is included explicitly because during the simulation the volume of the system changes.

It is instructive to consider the case of a reaction in a mixture of ideal gases. In this case, the acceptance rule of eq 12 reduces to

\begin{equation}
\text{acc}(o \rightarrow n) = \min \left(1, \prod_{i=1}^{n} \frac{N_i^{o}!(\hat{q}(T)V_o)^{\nu_i}}{(N_i^{n} + \nu_i)!(\hat{q}(T)V_n)^{\nu_i}} \right)
\end{equation}

If the total number of molecules does not change during the reaction \(\sum_{i=1}^{n} \nu_i \mu_i = 0\), it is well-known from classical thermodynamics that the equilibrium constant is only a function of the molecular partition functions. From eq 13, it can also be observed that there will be no dependence on the volume of the system when \(\sum_{i=1}^{n} \nu_i \mu_i = 0\), as the volume term V cancels out in eq 13 and the expression reduces to

\begin{equation}
\text{acc}(o \rightarrow n) = \min \left(1, \prod_{i=1}^{n} \frac{N_i^{o}!(\hat{q}(T)V_o)^{\nu_i}}{(N_i^{n} + \nu_i)!(\hat{q}(T)V_n)^{\nu_i}} \right)
\end{equation}
If there is a change in the number of molecules during the reaction \( \sum_{i=0}^{n} c_i \neq 0 \), the acceptance rule will now depend on the volume of the system, as can be seen from eq 13. It is important to consider the volume dependent term of the partition function explicitly in the acceptance rules because in many cases the number of molecules during the reaction changes \( \sum_{i=0}^{n} c_i \neq 0 \). It is unclear whether this volume term was taken into account correctly in previous studies from the literature. Of course, the final results will not be affected if the simulations consider reactions where the number of molecules does not change due to the reaction.28–30

2.2. Simulation Details. Two different sets of reactions are studied to obtain the equilibrium speciations by including: (1) reactions R1–R4 and (2) only reaction R5. All simulations are performed in the Reaction Monte Carlo Ensemble (RxMC) in the constant temperature, constant pressure ensemble. The hydrostatic pressure of the system equals 1 bar. The effect of temperature on the equilibrium compositions of the mixture and different loadings of CO2 is investigated. The initial concentration of MEA in the aqueous MEA solution is 30 wt %. Boettinger et al. measured the speciations at different loadings higher than 0.5 mol CO2/mol MEA using online NMR spectroscopy. To achieve high loadings of CO2 in experiments, the partial pressure of CO2 ranged from 5 to 25 bar. In our simulations, a system with a fixed number of CO2 molecules is simulated and only the hydrostatic pressure of the system needs to be specified. As the properties of a liquid phase do not depend much on the hydrostatic pressure, and the total loading of CO2 is specified, a hydrostatic pressure of 1 bar can be safely assumed.

Quantum mechanical simulations using GAUSSIAN 0948 are performed to obtain the partition functions \( \tilde{q} \) of the isolated molecules required for the RxMC/CFC molecular simulations. All molecular species involved in the reaction were optimized with a second order Møller–Plesset perturbation method (MP2) in combination with a 6-311+G(2d,2p) basis set at the constant net charge of the reactants equals \( \sum_{i=0}^{n} q_i \neq 0 \). The Lorentz–Berthelot mixing rules were used to calculate the Lennard-Jones parameters between different atoms \( \sigma_{ij} \) and \( \epsilon_{ij} \). Monte Carlo simulations in the RxMC/CFC ensemble were performed using RASPA,55 a program for Monte Carlo and molecular dynamics simulations. Monte Carlo simulations of 1 million cycles were performed for equilibration, and production runs of 2 million cycles were performed, where one MC cycle is equal to the total number of molecules in the system. The probabilities of selecting a translation move, a rotation move, a partial reinsertion move, and a reaction move were all 0.245. The probability of selecting a volume change move was 0.02. Simulations were performed with 444 water molecules, 56 MEA molecules, and the appropriate number of CO2 molecules depending on the loading. The size of the simulation box varied around 27 Å. By switching off electrostatics and intermolecular van der Waals interactions, the effects of electrostatics and intermolecular interactions on the reaction equilibrium were studied. At the start of the simulation, fractional molecules were assigned for all reacting species for both reactants and products in reactions R1–R4. The net charge of the fractional molecules (both the reactants and products) of reactions R1–R4 is not zero. It is important to note that if we sum reactions R1–R4, the total net charge of the reactants equals \( -1 \). Similarly, the total net charge of products of the summed reactions also equals \( -1 \). To keep the simulation box charge neutral, independent of the value of \( \lambda \) for each reaction, two \( \text{H}_3\text{O}^+ \) fractional molecules, one as a reactant and the other as a product in reaction R2, were added to the simulation box. This ensures that during the reaction the simulation box is always charge neutral. For the RxMC/CFC, the Lennard-Jones parameters as well as the partial charges are scaled with a pseudo coupling factor, which is changed during the reaction move. The scaled Lennard-Jones and electrostatic potentials are specified in detail in the Supporting Information.

3. RESULTS AND DISCUSSION

3.1. Effects of Electrostatics and Intermolecular van der Waals Interactions. When there are no intermolecular interactions between molecules, the system behaves as an ideal gas. For an ideal gas system, the equilibrium constant can be written directly in terms of the molecular partition functions of the individual species,56 which can be calculated from quantum simulations. A detailed derivation of this is provided in the Supporting Information.

To observe the effect of intermolecular interactions, we “switched off” the intermolecular van der Waals interactions and electrostatics (i.e., all of the intermolecular Lennard-Jones parameters and electrostatics were set to zero). From the simulations, it was observed that forward reactions did not take place when including (1) reactions R1–R4 and (2) only reaction R5. Equilibrium constants for these ideal gas reactions calculated from quantum simulations are specified in the Supporting Information. The equilibrium constants for the forward reaction are extremely low. Equilibrium concentrations of the species for the ideal gas system can be obtained by solving the nonlinear expressions for the equilibrium constants. The analytical solutions yield extremely low concentrations of carbamates and protonated amines. This is consistent with the
results obtained from simulations performed when the intermolecular van der Waals interactions and the electrostatics are set to zero. It can be observed from the results of the simulations and analytical solutions that intermolecular interactions are necessary to compute the equilibrium concentrations of the species. Equilibrium speciations cannot be obtained by only performing quantum simulations, as the system cannot be treated as an ideal gas. As expected, solvation of the ions in the solution is essential for the different reactions to take place. Classical simulations take into account the intermolecular interactions between the species, and this is necessary to compute the equilibrium concentrations of the species. If the reaction occurs in the ideal gas phase, the ions are not solvated, and this is energetically very unfavorable.

3.2. Chemical Equilibrium of Reactions R1−R4 and R5.

The equilibrium mole fractions of the different species were obtained at temperature of 293, 333, and 353 K and at a hydrostatic pressure of 1 bar for different loadings of CO₂ (mol CO₂/mol MEA) by performing RxMC/CFC. In Figures 1, 2, and 3, the equilibrium mole fractions of the species MEA, MEAH⁺, MEACOO⁻, CO₂, and HCO₃⁻ for 30 wt % aqueous MEA solutions at T = 293 K. The open symbols are the results from experiments.²² The closed symbols are the results obtained from the RxMC/CFC simulations by including reactions R1−R4 and (b) including only reaction R5. The lines are added for clarity.

![Figure 1](image1.png)

![Figure 2](image2.png)

![Figure 3](image3.png)

Figure 1. Mole fractions of MEA/MEAH⁺ (squares), MEACOO⁻ (circles), CO₂ (diamonds), and HCO₃⁻ (triangles) for 30 wt % aqueous MEA solutions at T = 293 K. The open symbols are the results from experiments.²² The closed symbols are the results obtained from the RxMC/CFC simulations (a) including reactions R1−R4 and (b) including only reaction R5. The lines are added for clarity.

Figure 2. Mole fractions of MEA (inverted triangles), MEAH⁺ (pentagons), MEA/MEAH⁺ (squares), MEACOO⁻ (circles), CO₂ (diamonds), and HCO₃⁻ (triangles) for 30 wt % aqueous MEA solutions at T = 293 K. The open symbols are results from the thermodynamic model combined with experimental data.²² The closed symbols are results obtained from the RxMC/CFC simulations including reactions R1−R4. The lines added for clarity.

Figure 3. Mole fractions of MEA/MEAH⁺ (squares), MEACOO⁻ (circles), CO₂ (diamonds), and HCO₃⁻ (triangles) for 30 wt % aqueous MEA solutions at T = 333 K. The open symbols are results from experiments.²² The closed symbols are the results obtained from the RxMC/CFC simulations (a) including reactions R1−R4 (b) including only reaction R5. The lines are a guide to the eye.

protonated and unprotonated MEA experimentally. To obtain the individual equilibrium concentrations of MEA and MEAH⁺, these authors used a thermodynamic model (see below).

Figure 1a shows the speciation of the CO₂/MEA solution for different loadings of CO₂ (mol CO₂/mol MEA) at 293 K and 1
bar when reactions R1–R4 are used. The equilibrium concentration of the different species of the CO2/MEA solution exhibits behavior typical of primary amines. From low loadings to 0.5 mol CO2/mol MEA, all CO2 molecules react with the MEA molecules, forming the carbamate and protonated amine products. The concentrations of the carbamate and the protonated MEA increase as the loading of CO2 increases until 0.5 mol CO2/mol MEA, whereas the concentration of MEA decreases. At a CO2 loading of 0.5 mol CO2/mol MEA, all of the MEA has now reacted with the CO2. Beyond loadings of CO2 of 0.5 mol CO2/mol MEA, the concentrations of the carbamate start to decrease, and the concentrations of the protonated MEA increase. Beyond the loadings of CO2 of 0.5 mol/mol MEA, bicarbonate ions were observed. The simulation results are in excellent agreement with the experimental results of Boettinger et al.9

Figure 1b shows the equilibrium concentrations of MEA, MEA\(^+\), MEACOO\(^-\), and CO2 for different loadings of CO2 (mol CO2/mol MEA) at 293 K and 1 bar when only reaction R5 is considered. The results of equilibrium speciations obtained from simulating only reaction R5 follow the same trends for the concentrations of MEA, protonated MEA, and the carbamate as they did when we included reactions R1–R4. Up to loadings of 0.5 mol CO2/mol MEA, the concentrations of the carbamate and protonated MEA increase, and the concentration of free MEA decreases. Beyond loadings of 0.5 mol CO2/mol MEA, all of the MEA has typically reacted with the CO2. The concentrations of MEA, protonated MEA, and MEACOO\(^-\) remain constant, whereas the concentration of unreacted CO2 increases for loadings higher than 0.5 mol CO2/mol MEA.

Boettinger et al.9 also used a thermodynamic model to study the CO2/MEA/H2O system and obtained the individual equilibrium concentrations of the MEA, MEA\(^+\), MEACOO\(^-\), CO2, and HCO3\(^-\) species. These authors developed their model by simultaneously taking into consideration the chemical reactions and the vapor–liquid equilibria of the CO2/MEA/H2O mixture. Figure 2 compares our simulation results of the individual equilibrium concentrations including MEA and MEA\(^+\) with the results from the thermodynamic model of Boettinger et al. We find an excellent agreement with the model. It is important to note that we obtained individual concentrations of all of the species in the mixture directly from simulations, and we did not need to use any iterative modeling technique that requires binary interaction parameters, activity coefficients of molecular and ionic species, equilibrium coefficients, or so forth as inputs.

Figures 3 and 4 show the results of the speciations at 333 and 353 K and 1 bar. It can be observed that an increase in temperature does not significantly affect the equilibrium concentrations of the species. For Figure 4, there is no experimental data beyond loadings of 0.5 mol CO2/mol MEA. This is again in excellent agreement with the experimental results of Boettinger et al.,9 who also observed that the speciations of the CO2/MEA solution are only very weakly dependent on temperature.

4. CONCLUSIONS

Monte Carlo simulations in the Reaction Ensemble using a continuous fractional component method provide an excellent description of the equilibrium concentrations of all relevant species in the chemisorption of CO2 in MEA/water solutions. The simulations were performed at different temperatures, and the results from the simulations are in excellent agreement with the experimental results. Equilibrium concentrations of MEA, MEA\(^+\), MEACOO\(^-\), and CO2 from reactions R1–R4 and R5 are identical for loadings up to 0.5 mol CO2/mol MEA; beyond that, they are different. For accurate results of loadings in excess of 0.5 mol CO2/mol MEA to be obtained, reactions R1–R4 must be included in the simulation. This RxMC/CFC methodology opens possibilities for investigating the effects of the solvents in the reactions. Chemisorption of CO2 in different solvents can be studied computationally to obtain the equilibrium concentrations. Only the thermodynamics need to be considered, and the different transition states and reaction pathways can be ignored. This method may also be used to investigate the effect of the chemistry of amines, for example, for the addition of different functional groups.14

ASSOCIATED CONTENT

Supporting Information
Information on the force field parameters, detailed explanation of the molecular partition functions, and the derivation of the partition function for the osmotic ensemble with continuous fractional component Monte Carlo. The Supporting Information is available free of charge on the ACS Publications website at DOI: 10.1021/acs.jctc.5b00160.
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References


