1. Introduction

An emerging category of chemical threat agents consists of the so-called pharmaceutical based agents (PBAs) [1]. This includes the family of synthetic opioids like fentanyl, a compound which is estimated to be 50–100 times more potent than morphine [2]. Fentanyl has a lethal dose of only a few milligrams [3]. Its analogues such as sufentanil and carfentanil are even more potent [4]. Carfentanil was one of the components of the mixture of chemicals used to end the Moscow theater hostage crisis [5]. Fentanyl is intended for analgesic use, but it is also illicitly used in pills or mixed with heroin or cocaine. The illicit use of fentanyl and its analogues has seen a rapid increase in the last decades, with a large outbreak starting in 2013 in the United States of America (USA) and Canada [6]. In 2018, fentanyl and its analogues were the most common cause of overdose deaths in the USA [7]. Its potency and wide availability make fentanyl attractive for misuse by criminals and terrorist groups. In this respect, chemical attribution typically aims to establish a link between material found at a crime scene and a person (usually a suspect), location or other evidence. Chemical attribution signatures, such as impurities, isotope ratios and other chemical or physical characteristics, are used to assess whether two different samples share a common origin. In the field of illicit drugs, chemical profiling is usually based on impurities related to production, processing and storage and are typically analyzed by analytical methods such as gas chromatography-mass spectrometry (GC-MS) and liquid chromatography-mass spectrometry (LC-MS) [8]. The potential of impurity profiling has been demonstrated for cannabis, heroin, cocaine, 3,4-methylenedioxymethamphetamine (MDMA) and amphetamine [9–13]. It can be expected that the identity of the impurities heavily relies on...
the synthesis method applied. The first synthesis method of fentanyl was patented by Janssen and Gardocki in 1964 [14]. This method requires advanced skills in organic chemistry. Other methods, as developed by Siegfried [15] and Gupta [16] are more commonly used in clandestine laboratories [17,18]. The Siegfried method is based on an internet recipe [15]. The Gupta method is also referred to as ‘One-Pot method’, because the synthesis is carried out in a single reaction vessel [16]. Compared to other illicit drugs, there is not much literature available on the chemical profiling of fentanyl. It is typically dosed at relatively low levels as additive to other psychoactive substances such as heroin. This makes chemical impurity profiling of fentanyl in case work samples very challenging. Lurie et al. [19] developed an ultra-high pressure liquid chromatography-tandem mass spectrometry (UHPLC-MS/MS) method to identify 40 preselected potential impurities of the Janssen or Siegfried synthesis method. Mayer et al. [17] investigated chemical attribution signatures for the Siegfried, Valdez and Gupta method and hybrid versions thereof. Multivariate statistical analysis was applied on the data obtained by GC-MS, liquid chromatography-tandem mass spectrometry-time of flight (LC-MS/MS-TOF) and inductively coupled plasma-mass spectrometry (ICP-MS). Another study demonstrated the potential of direct-infusion electrospray ionization-mass spectrometry (ESI-MS) for profiling of fentanyl synthesized by the Siegfried method [20]. Most recently, Casale et al. used GC-MS and nuclear magnetic resonance (NMR) spectroscopy for the identification of three impurities characteristic to the Gupta synthesis method [21].

After the (deliberate) release of a chemical threat agent, it is often difficult to find traces of the chemical that was used [22,23], either because of a lack of persistency, or due to the inability to enter the scene because of safety and security reasons. Under such circumstances the exposed people themselves might form a valuable source of information: biochemical indicators (biomarkers) of exposure can be found in human tissue for longer periods of time, depending on the nature of the chemical agent. Based on this concept a variety of methods have been developed over the last decades that allow retrospective analysis of biomedical samples for chemical provenance purposes. Since the incubation. The NADPH-regenerating system consisted of NADP, glucose-6-phosphate (Sigma-Aldrich, anhydrous), glucose-6-phosphate-dehydrogenase (Sigma-Aldrich, lyophilized powder) and uridine 5'-diphosphoglucuronic acid (UDPGA, Sigma-Aldrich, trisodium salt, ≥98%). For LC analyses formic acid was obtained from Fluka (#06440) and acetonitrile was Optima LC-MS grade (Fisher #A955-1). Millipore water was used as a solvent (SimPak® 1). For GC analyses, stock solutions were made in dichloromethane (Biosolve, >99.9%).

In the present study the effect of human metabolism on the impurity profile of fentanyl was investigated. Two different synthesis methods (Gupta and Siegfried) were used to synthesize small batches of fentanyl, which were subsequently analyzed in detail to assess their chemical profiles. The fentanyl samples were then incubated with human liver microsomes to mimic human metabolism. Oxidative N-dealkylation of fentanyl to norfentanyl is the predominant pathway in fentanyl metabolism [25,26], as illustrated in Fig. 1. The other metabolic product phenylacetaldehyde can either be reduced to phenethyl alcohol or oxidized to phenylacetic acid. The impurity profiles (pre- and post-metabolism) were constructed with GC-MS, gas chromatography with flame ionization detection (GC-FID), liquid chromatography-quadrupole-time of flight mass spectrometry (LC-Q-TOF-MS) and LC-Orbitrap-MS. Multivariate data analysis was applied to the analytical data to identify potential marker compounds that indicate a specific fentanyl synthesis method. The current study demonstrates that analysis of biomedical samples for chemical provenance purposes might in principle form a valuable addition to the more classical chemical profiling approach based on analysis of bulk samples.

2. Materials and methods

2.1. Safety

Due to the extremely potent nature of fentanyl, samples and dilutions should be handled with care. Precautions were taken to prevent accidental exposure, including wearing gloves and eye protection. In case of exposure to opioids, the antidote naloxone could directly be administered to mitigate respiratory depression.

2.2. Chemicals

Fentanyl, benzylfentanyl and methyl 4-anilino-1-benzyl-4-piperidinonicarboxylate were synthesized at TNO, Rijswijk. The chemicals used for the syntheses were obtained from Sigma Aldrich, except aniline which was obtained from Janssen Chimica. Norfentanyl (Sigma-Aldrich, ≥97%) and d₅-norfentanyl (Supeleo, certified reference material) were used for the method optimization. The incubation protocol was optimized using fentanyl citrate (Spruyt Hillen). Pooled human liver microsomes (Sigma-Aldrich, CAS M0317, lot #SLCC0060 and lot #SLCC7022 and Xenotech, CAS H0610, lot #1610016) were used for the incubation. The NADPH-regenerating system consisted of NADP+ (Sigma-Aldrich, anhydrous), glucose-6-phosphate (Sigma-Aldrich, anhydrous), glucose-6-phosphate dehydrogenase (Sigma-Aldrich, lyophilized powder) and uridine 5'-diphosphoglucuronic acid (UDPGA, Sigma-Aldrich, trisodium salt, >98%). For LC analyses formic acid was obtained from Fluka (#06440) and acetonitrile was Optima LC-MS grade (Fisher #A955-1). Millipore water was used as a solvent (SimPak® 1). For GC analyses, stock solutions were made in dichloromethane (Biosolve, >99.9%).

2.3. Synthesis

The synthesis of fentanyl was performed in triplicate according to the open literature methods of Gupta [16] and Siegfried [15]. Fig. 2 gives the overall synthetic strategy for the current study, similar to the scheme published by Mayer et al. [17]. Because of the nature of the compounds of interest, not all synthesis details are provided in the current work. So, briefly, in case of the Siegfried method the precursor N-Phenethyl-Piperidine (NPP) was synthesized from piperidine and phenethylbromide. The obtained NPP further reacted with aniline giving the imine derivative which was reduced to the 4-Anilino-N-Phenethyl-Piperidine (4-ANPP). The latter was converted with propionyl chloride giving fentanyl hydrochloride. For the Siegfried method, each intermediate

![Fig. 1. Reaction scheme of fentanyl metabolized to norfentanyl by oxidative N-dealkylation. Phenylacetaldehyde can either be reduced to phenethyl alcohol or oxidized to phenylacetic acid.](image-url)
was purified before continuing with the next step, and the final product was obtained by crystallization. For the Gupta One-Pot method, no purification of intermediates was applied. Only the final product was obtained by crystallization, like the Siegfried method. Both syntheses were performed in triplicate and the products were stored as a powder at –20 °C. For two of the three samples of each synthesis method an aliquot of the reaction mixture was stored at room temperature (RT). All samples were analyzed in the current study.

2.4. Microsomal incubations and sample preparation

The liver is primarily responsible for the fentanyl metabolism [27–29]. Liver microsomes can therefore be used to mimic human metabolism. This system is one of the most common in vitro models to study phase I metabolism and glucuronidation [30]. In this study, fentanyl was incubated according to earlier described methods [25–29]. The conditions were optimized using fentanyl citrate with benzylfentanyl as internal standard to correct for varying instrument response. The following conditions were varied: concentration fentanyl, concentration microsomes and incubation time.

The fentanyl samples synthesized by the Gupta and Siegfried method were incubated in triplicate. The incubation method and sample preparation are described in detail in Fig. 1 of the Supplementary information. First, 100 µL of 1 mg/mL fentanyl and 200 µL of 2.5 mg/mL human liver microsomes in 500 µL buffer were pre-incubated in a Grant-Bio PHMT Thermoshaker at 37 °C and were shaken at 300 rpm for 3 min. An 0.1 M potassium phosphate buffer with 2.5 mM MgCl₂ was used (pH = 7.4). Subsequently, the reaction was initiated by adding 200 µL of the NADPH-regenerating system. Concentrations were prepared of 1 mM NADP⁺, 5 mM glucose-6-phosphate, 1 U/mL glucose-6-phosphate dehydrogenase and 2 mM UDPGA. The samples were incubated for 72 h (37°C, 300 rpm). For each series of experiments a negative control was included, i.e. a blank experiment including all components except fentanyl. In addition, experiments were conducted without the addition of microsomes or the NADPH-regenerating system. A final control experiment assessed the stability of the fentanyl metabolites during incubation, by monitoring deuterated norfentanyl.

After incubation, the samples were divided into two fractions of 500 µL used for GC and LC analysis. For the sample work-up, 500 µL acetonitrile was added to the LC fraction to induce precipitation of the proteins. For the GC fraction, no acetonitrile was added before centrifuging, to avoid the presence of water in the sample afterwards. Both fractions were centrifuged for 10 min at 14,000 rpm (Eppendorf, 5417R). For the LC fraction, the supernatant was transferred to a glass vial and diluted five times in MilliQ, after which it was analyzed with LC-MS. For the GC fraction, the supernatant was transferred to a glass vial and 500 µL dichloromethane was added for liquid-liquid extraction. The dichloromethane fraction was then analyzed with GC-MS and GC-FID.

The efficiency of the sample preparation was determined using a known concentration of fentanyl and norfentanyl with benzylfentanyl as internal standard for LC-MS analyses and δ₂-norfentanyl as internal standard for GC-MS analyses. The incubation procedure was followed as described, but without incubation time to prevent conversion of fentanyl due to the metabolism.

2.5. Chemical analysis

2.5.1. GC-MS

The analyses were performed on an Agilent 7890B GC equipped with an Agilent VF-5 ms column (5% phenylmethyl polysiloxane, 30 µm × 0.25 mm × 0.25 µm). One microliter of sample was injected using an autosampler (Combi Pal, Ctc analytics). Helium was used as the carrier gas at a constant flow of 1 mL/min. The GC injector was operated in splitless mode at 275 °C. The oven temperature was maintained at 40 °C for 1 min., then ramped at 10 °C/min. to 280 °C and held for 15 min. Detection was performed with an Agilent 5977A MS, which operated in electron ionization (EI) mode with an ionization potential of 70 eV and a scan range of 25–550 mass units. Compounds were identified using Agilent ChemStation by spectral comparison to the National Institute of Standards and Technology (NIST) Mass Spectral Library. The results of the in vitro experiments were compared to a negative control, as described in Section 2.4.
2.5.2. GC-FID

The analyses were performed with an Agilent 7890A GC equipped with an Agilent VF-5 ms column (5% phenylmethyl polysiloxane, 50 m × 0.32 mm × 0.40 μm). One microliter of sample was injected by an autosampler (Agilent 7683B injector) to the injector, which was operated in splitless injection mode at 275 °C. Helium was used as the carrier gas at a constant flow of 1 mL/min. The oven temperature was held at 40 °C for 1 min., then ramped at 10 °C/min. to 210 °C and held for 5 min., and finally ramped at 10 °C/min. to 280 °C and held for 30 min. Detection was performed with an FID at 250 °C, with a hydrogen flow of 40 mL/min. and an air flow of 450 mL/min. Data analysis was done by manual integration of peaks previously identified with GC-MS using Agilent ChemStation. The results of the in vitro experiments were compared to a negative control, as described in Section 2.4.

2.5.3. LC-Q-TOF-MS

The first exploratory sample analyses were performed with a Thermo Ultimate 3000 UHPLC equipped with a Waters Acquity HSS T3 C18 column (1.8 μm, 1.0 × 150 mm). The column temperature was maintained at 35 °C and the flow rate was 100 μL/min. Eluent A was 0.2 % v/v formic acid in MilliQ water. Eluent B was 0.2 % v/v formic acid in acetonitrile. Gradient elution started at 100% eluent A, ramping to 80% eluent B in 30 min and holding for 5 min. Then equilibrating at 100% eluent A for 1 min. The injection volume was 10 μL. The UHPLC was coupled to a Bruker Maxis Impact QTOF MS, which was set to a mass range of m/z 50–700 and operated in the positive electrospray ionization (ESI) mode. Data were acquired with full scan MS mode. The capillary voltage was 4500 V and the collision energy was 6 V. The spectral acquisition rate was 1 Hz. The data were analyzed with Metabo liteDetect to search for compounds with DataAnalysis after subtraction of a of a negative control baseline signal. Peak areas of compounds were calculated by automatic integration of the extracted ion chromatogram of the identified compounds. After analysis, a target table was constructed and searched against all samples.

2.5.4. LC-Orbitrap-MS

After LC-Q-TOF-MS analyses, the samples were analyzed with a Thermo Ultimate 3000 UHPLC equipped with a Waters Acquity HSS T3 C18 column (1.8 μm, 2.1 × 100 mm). The column temperature was maintained at 30 °C and the flow rate was 100 μL/min. Eluent A was 0.2 % v/v formic acid in MilliQ water. Eluent B was 0.2 % v/v formic acid in acetonitrile. Gradient elution started at 100% eluent A, ramping to 80% eluent B in 10 min and holding for 5 min. Then equilibrating at 100% eluent A for 1 min. The injection volume was 10 μL. The UHPLC was coupled to a Thermo Scientific Q Exactive Plus Orbitrap MS, which was set to a mass range of m/z 50–700 and operated in positive ESI mode. Data were acquired with full scan MS mode. The capillary voltage was set to 3.5 kV, and the cone gas flow was 150 L/h. The cone voltage was 40 V and the collision energy was 30 eV for all compounds, with argon as collision gas set at a flow of 0.19 mL/min. Data was acquired with selected reaction monitoring (SRM) mode. The transitions monitored were m/z 337 → 188 and 337 → 105 for fentanyl, m/z 233 → 177 and 233 → 84 for norfentanyl and m/z 323 → 174 and 323 → 91 for the internal standard benzylfentanyl. A solvent delay of 3 min was used. Data analysis was performed with Xcalibur software.

2.6. Data analysis

Statistical analysis was performed with Python 3.8.2 using scikit-learn 0.22.1 [31]. Since these packages are open source it is freely usable and distributable. The code written for this research is published under a GNU General Public License [32]. The peak areas of the GC-FID were normalized to the sum of all peaks. The peak areas of the LC-Orbitrap-MS were normalized to the internal standard methyl 4-anilino-1-benzyl-4-piperidinecarboxylate. The responses of the GC-FID for fentanyl and the found impurities were assumed to be uniform [33]. Two types of statistical analysis were performed. Principal component analysis (PCA) was used to reduce the dimensionality of the data and to confirm the discriminatory power of potential markers that were identified by visual inspection. The robustness of PCA was checked by leave-one-out validation. Supervised linear discriminant analysis (LDA) was used to maximize discrimination between the two synthesis methods. Kernel density estimations (KDEs) were constructed and used to express likelihood ratio (LR) values for the assignment of an unknown sample, in a similar way as Brust et al. [34]. A match criterion approach offers a simple alternative to multivariate statistical analysis. This approach results in absolute statements accompanied by error rates. The statistical tool Student’s t was applied to assess which impurities were characteristic for a specific synthesis route. An impurity was considered characteristic if there was less than 1% probability that the observation arises from random variation (beyond 99% confidence interval). Given the aim of the research the following hypothesis pair was considered:

\[ H_1: \text{The victim has been exposed to fentanyl produced with the Gupta method} \]

\[ H_2: \text{The victim has been exposed to fentanyl produced with the Siegfried method} \]

3. Results

3.1. Method optimisation and validation

The GC-MS method was optimized for fentanyl citrate (t_r: 25.4 min.) and norfentanyl (t_r: 18.9 min.) with internal standard d5-norfentanyl (t_r: 18.9 min.), in order to determine the conversion of fentanyl to norfentanyl. Linear calibration curves were obtained for these standards in the range of 5–50 μg/mL with R^2 = 0.9969–0.9984 (Fig. 2, Supplementary Information). The mean values of the quality controls were within 23% at 5 μg/mL and within 10% relative standard deviation at 50 μg/mL (n = 3). The sample preparation efficiencies, determined by spiking a known concentration of fentanyl and norfentanyl into the microsomal incubation mixture, were respectively 129% ± 12% and 22.3% ± 1.1% (std., n = 8). Evaporation of the volatile organic phase is the most likely cause for obtaining recoveries exceeding 100%. The low recovery of norfentanyl is probably due to limited transfer from the polar phase to the organic phase. The most relevant impurities in the GC-FID chromatogram as presented in Fig. 3 were identified with GC-MS as fentanyl
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(X, t_r: 45.7 min.), acetyl fentanyl (W, t_r: 43.9 min.), 4-ANPP (V, t_r: 38.1 min.) and N-phenylpropanamide (L, t_r: 20.4 min.). These impurities were clearly visible in the pre-incubation chromatogram. In the post-incubation chromatogram, other compounds were observed, including the metabolism product phenethyl alcohol (H, t_r: 15.5 min.).

The LC-MS/MS method was optimized for fentanyl citrate (t_r: 7.49 min.) with internal standard benzylfentanyl (t_r: 7.32 min.) and for norfentanyl (t_r: 6.37 min.). Linear calibration curves were obtained in the range of 5–200 ng/mL with R^2 = 0.9986–0.9996. The mean values of the quality controls were within 25% at 5 ng/mL and within ~7% relative standard deviation at 200 ng/mL (n = 3). The sample preparation efficiencies, determined by spiking a known concentration of fentanyl and norfentanyl into the microsomal incubation mixture, were respectively 105% ± 6% and 107% ± 3% (std., n = 5). Surprisingly, no losses due to protein precipitation were observed. This is probably due to the simplified microsomal model system compared to sample preparation of more complex biological samples such as human whole blood. The following most relevant impurities were identified in the LC-Orbitrap-MS total ion chromatograms as presented in Fig. 4: fentanyl (X, t_r: 10.9 min.), acetyl fentanyl (W, t_r: 10.5 min.) and N-phenylacetamide (J, t_r: 11.1 min.). In the post-incubation chromatogram, more peaks were visible, including the metabolic product norfentanyl (T, t_r: 9.4 min.).

3.2. Pre-metabolism impurity profiling

In the pre-metabolism fentanyl samples, a total of 24 impurities were identified. An overview of all the impurities found in this study is given.
in Table 1. The suggested tentative structures were based on the use of various methods and reference sources, as indicated in the table footnote. An example of a tentative identification of a compound by targeted MS/MS is given in Fig. 3 of the Supplementary information. All the listed impurities were present in the samples prepared according to the Gupta synthesis method, whereas only 17 impurities were detected in the samples made by the Siegfried method. This difference can be explained by the purification steps performed after each intermediate synthesis step in the Siegfried method.

3.2.1. Match criterion using confidence intervals

A simple rule-of-thumb guideline was established in order to obtain information on the synthesis route involved. A match criterion approach was applied using confidence intervals. Consequently, three impurities were found to be significant classifiers for the synthesis method for the pre-metabolism samples. The impurities 1-phenethylpiperidin-4-ol (R) and acetyl fentanyl (W) were characteristic for the Gupta synthesis route. The impurity 4-ANPP (V) was found to be indicative for the Siegfried synthesis route. Table 2 shows the characteristic relative levels of fentanyl impurities prior to metabolism. The responses were measured by GC-FID and LC-Orbitrap-MS for both the Gupta and Siegfried synthesis route. The impurity 4-ANPP (V) was found to be characteristic for the Gupta synthesis route. To illustrate the chemical attribution signatures of the Gupta and Siegfried method. For example, if the relative response of impurity W is within 23–47% of the fentanyl peak area, as measured by LC-Orbitrap-MS, this indicates that fentanyl is produced with the Gupta method. The same holds when either acetyl fentanyl (W) or 4-ANPP (V) is detected with GC-FID. Not applicable (n.a.) is shown when the impurity is not detected by the analysis method. Another approach is to use a ratio of compounds as indicator for the synthesis method used. This ratio is often constant in various kinds of matrices. For LC-Orbitrap-MS the ratio of V/R was 1.7 ± 0.9 and 110 ± 84 (±95% confidence interval), for respectively the Gupta and Siegfried method. Additionally, the ratio of W/V was 103 ± 60 for the Gupta and 0.4 ± 0.6 for the Siegfried method. Because no overlapping values were found, these ratios are interesting factors for a simple and straightforward assessment of the synthesis route involved.

3.2.2. PCA

In addition to the simple rule-of-thumb guideline, a chemometric analysis was applied to retrieve robust information on the synthesis route. To illustrate the chemical attribution signatures of the Gupta and Siegfried synthesis method, a PCA model was built for the impurities detected by LC-Orbitrap-MS. Since a limited number of impurities was detected by GC, chemometric analysis of the GC data provided little added value. The score plot of the two first principal components (PCs) based on impurities detected by LC pre-metabolism, showed grouping of the samples according to their synthesis as is illustrated in Fig. 5. The first PC accounts for 96% of the variance and is predominantly composed of impurity acetyl fentanyl (W). The second PC accounts for 3% of the total variance and is mainly characterized by N-phenylacetamide (J), N-phenylpropanamide (L), 4-ANPP (V) and 3-(4-Methyl-1-piperazinyl)-1-[4-(4-morpholinyl)phenyl]-2,5-pyrrolidinedione (AA). N-Butylaniline (M) was only detected by GC and AA was only detected by LC. The performance of the unsupervised PCA models was tested with leave-one-out validation (Fig. 4, Supplementary information). The PCA model showed good robustness, since leaving out one sample resulted in similar explained variance. In this study other impurities were found than detected in earlier studies [19,21]. The first study focused on the Siegfried and Janssen synthesis routes and reported among others, N-phenylpropanamide (U), 1-phenethylpiperidin-4-ol (R), 4-ANPP (V) and acetyl fentanyl (W) as markers common for both routes. In the current study 4-ANPP (V) was also found to be a Siegfried-specific marker, although the other compounds were identified as Gupta markers. The second study also characterized acetyl fentanyl (W) as a Gupta marker. Additional characteristic impurities in the current research included N-phenylacetamide (J), N-Butylaniline (M) and 3-(4-Methyl-1-piperazinyl)-1-[4-(4-morpholinyl)phenyl]-2,5-pyrrolidinedione (AA). Most of these impurities were also found by Mayer et al. [17], except for N-Butylaniline (M) which to our knowledge has not been previously reported.

3.2.3. LDA

To put the results in a forensic framework, LDA was used to find maximum discrimination between two groups. The LDA value is a linear combination of the original variables, i.e. normalized peak area. An advantage of this supervised pattern recognition method is that only one dimension (first canonical variate) is defined, when LDA is applied to two classes. In this study two classes were used, requiring only the first canonical variate for the separation of the classes. A disadvantage of the supervised LDA technique is a greater risk of overfitting, which results in too optimistic model performance. To avoid this problem PCA can be applied in combination with LDA [36]. This is often performed when the number of features exceed the number of samples per category. PCA reduces the dimensionality as described in Section 3.2.2. Fig. 6 shows the KDE distributions for both synthesis methods obtained using LDA in combination with PCA. The distributions based on LC-Orbitrap-MS pre-metabolism data were highly discriminating. Because the GC results showed very good discrimination only based on a few impurities, no LDA was applied.

3.3. Post-metabolism impurity profiling

3.3.1. Metabolism of fentanyl

Fentanyl was incubated using human liver microsomes. The conversion of fentanyl to norfentanyl was 31.8 ± 1.5% (std., n = 4), using a fentanyl concentration of 100 µg/mL, 0.5 mg/mL microsomes and 72 h incubation time. The reduction in fentanyl concentration statistically corresponded to the formation of norfentanyl. A decrease in the incubation time, the concentration of microsomes or an increase in the concentration of fentanyl resulted in a relatively lower conversion.

Several blank runs were conducted to ensure that the effects observed could be related to the metabolic processes occurring during the incubation process. A blank experiment including all components except fentanyl indicated that no disturbing matrix effects occurred for the analysis of fentanyl and the related metabolites. This blank run was also used to correct for the baseline signal in establishing the peak areas of the compounds of interest. Additionally, experiments were conducted without the addition of the microsomes or the NADPH-regenerating system. This resulted in no detectable formation of norfentanyl indicating that this compound is not a-priori present in the fentanyl samples and is only formed as the result of the metabolism. A final control experiment demonstrated the stability of the fentanyl metabolites during the incubation by monitoring deuterated norfentanyl. These series of blank runs, in combination with the results obtained from the pre-metabolism experiments, provided convincing evidence that the formation of fentanyl metabolites can be exclusively attributed to liver microsome action.

3.3.2. Match criterion using confidence intervals

In the post-metabolism fentanyl samples, a total of 23 impurities were found. These chemicals are included in the overview given in Table 1. Five new compounds were found in the post-metabolism samples, including the two fentanyl metabolic products. All impurities were present in the samples made by the Gupta synthesis method and all except two were identified in the Siegfried samples.

The match criterion approach was also applied to the post-metabolism samples. Five impurities were found to be synthesis method specific on the basis of significant differences with respect to the confidence intervals. The impurities 1-phenethylpiperidin-4-ol (R), acetyl norfentanyl (S), N-(1-phenethylpiperidin-4-yl) propanamide (U) and acetyl fentanyl (W) were found to be characteristic for the Gupta synthesis route. Acetyl norfentanyl (S) was only detected post-
Table 1
Impurities detected by GC-FID and LC-Orbitrap-MS in samples synthesized by the Gupta or Siegfried method, obtained before and after metabolism. Chemicals are sorted by their mass.

<table>
<thead>
<tr>
<th>Ref.</th>
<th>Name</th>
<th>Molecular Mass (g/mol)</th>
<th>Formula</th>
<th>Synthesis method</th>
<th>Detected pre/post-metabolism</th>
<th>Analysis</th>
<th>Tentative structure</th>
</tr>
</thead>
<tbody>
<tr>
<td>A</td>
<td>Aniline*</td>
<td>93.1</td>
<td>C₆H₇N</td>
<td>Gupta, Siegfried</td>
<td>pre, post LC</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>4-piperidone*</td>
<td>99.1</td>
<td>C₅H₉NO</td>
<td>Gupta, Siegfried</td>
<td>pre, post LC</td>
<td></td>
<td></td>
</tr>
<tr>
<td>C</td>
<td>γ-Aminobutyric acid†</td>
<td>103.1</td>
<td>C₆H₇NO₂</td>
<td>Gupta, Siegfried</td>
<td>pre, post LC</td>
<td></td>
<td></td>
</tr>
<tr>
<td>D</td>
<td>Muscimol†</td>
<td>114.1</td>
<td>C₆H₈N₂O₂</td>
<td>Gupta, Siegfried</td>
<td>post LC</td>
<td></td>
<td></td>
</tr>
<tr>
<td>E</td>
<td>Tetramethylurea*</td>
<td>116.2</td>
<td>C₃H₆N₂O</td>
<td>Gupta, Siegfried</td>
<td>pre, post LC</td>
<td></td>
<td></td>
</tr>
<tr>
<td>F</td>
<td>Tris(hydroxymethyl)-aminomethane*</td>
<td>121.1</td>
<td>C₄H₁₁NO₃</td>
<td>Gupta, Siegfried</td>
<td>pre, post LC</td>
<td></td>
<td></td>
</tr>
<tr>
<td>G</td>
<td>N-Ethylaniline†</td>
<td>121.2</td>
<td>C₆H₈N</td>
<td>Gupta, Siegfried</td>
<td>pre, post GC</td>
<td></td>
<td></td>
</tr>
<tr>
<td>H</td>
<td>phenylethyl alcohol†</td>
<td>122.2</td>
<td>C₆H₁₀O</td>
<td>Gupta, Siegfried</td>
<td>post GC</td>
<td></td>
<td></td>
</tr>
<tr>
<td>I</td>
<td>N-BOC-hydroxylamine†</td>
<td>133.2</td>
<td>C₆H₇NO₂</td>
<td>Gupta, Siegfried</td>
<td>pre LC</td>
<td></td>
<td></td>
</tr>
<tr>
<td>J</td>
<td>N-phenylacetamide*†</td>
<td>135.2</td>
<td>C₆H₈NO</td>
<td>Gupta, Siegfried</td>
<td>pre, post LC, GC</td>
<td></td>
<td></td>
</tr>
<tr>
<td>K</td>
<td>Trimethadione*</td>
<td>143.1</td>
<td>C₆H₇NO₃</td>
<td>Gupta, Siegfried</td>
<td>post LC</td>
<td></td>
<td></td>
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<tr>
<td>L</td>
<td>N-phenyl-propanamide [17,19] ‡§</td>
<td>149.2</td>
<td>C₆H₁₁NO</td>
<td>Gupta, Siegfried</td>
<td>pre, post LC, GC</td>
<td></td>
<td></td>
</tr>
<tr>
<td>M</td>
<td>N-Butylaniline†</td>
<td>149.2</td>
<td>C₆H₁₃N</td>
<td>Gupta</td>
<td>pre GC</td>
<td></td>
<td></td>
</tr>
<tr>
<td>N</td>
<td>phenylethyl acetate†</td>
<td>164.2</td>
<td>C₁₀H₁₂O₂</td>
<td>Gupta</td>
<td>pre GC</td>
<td></td>
<td></td>
</tr>
<tr>
<td>O</td>
<td>1-benzylpiperazine†</td>
<td>176.3</td>
<td>C₁₁H₁₂N₂</td>
<td>Gupta, Siegfried</td>
<td>pre, post LC</td>
<td></td>
<td></td>
</tr>
<tr>
<td>P</td>
<td>Phenethylpropanamide [19]</td>
<td>177.2</td>
<td>C₁₁H₁₂NO</td>
<td>pre, post LC</td>
<td></td>
<td></td>
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</table>

(continued on next page)
### Table 1 (continued)

<table>
<thead>
<tr>
<th>Ref.</th>
<th>Name</th>
<th>Molecular Mass (g/mol)</th>
<th>Formula</th>
<th>Synthesis method</th>
<th>Detected pre/post-metabolism</th>
<th>Analysis</th>
<th>Tentative structure</th>
</tr>
</thead>
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<tr>
<td>Q</td>
<td>2,6-Diisopropylaniline†</td>
<td>177.3</td>
<td>C$<em>{12}$H$</em>{10}$N</td>
<td>Gupta</td>
<td>pre, post</td>
<td>LC</td>
<td><img src="image" alt="Structure Q" /></td>
</tr>
<tr>
<td>R</td>
<td>1-phenylethylpiperidin-4-ol [17,19]§</td>
<td>205.3</td>
<td>C$<em>{9}$H$</em>{13}$NO</td>
<td>Gupta, Siegfried</td>
<td>pre, post</td>
<td>LC</td>
<td><img src="image" alt="Structure R" /></td>
</tr>
<tr>
<td>S</td>
<td>Acetyl norfentanyl [35]§</td>
<td>218.3</td>
<td>C$<em>{13}$H$</em>{18}$N$_2$O</td>
<td>Gupta, Siegfried</td>
<td>post</td>
<td>LC</td>
<td><img src="image" alt="Structure S" /></td>
</tr>
<tr>
<td>T</td>
<td>Norfentanyl*</td>
<td>232.3</td>
<td>C$<em>{14}$H$</em>{20}$N$_2$O</td>
<td>Gupta, Siegfried</td>
<td>post</td>
<td>LC</td>
<td><img src="image" alt="Structure T" /></td>
</tr>
<tr>
<td>U</td>
<td>N-(1-phenylethylpiperidin-4-yl) propenamide*</td>
<td>260.4</td>
<td>C$<em>{15}$H$</em>{23}$N$_2$O</td>
<td>Gupta</td>
<td>pre, post</td>
<td>LC</td>
<td><img src="image" alt="Structure U" /></td>
</tr>
<tr>
<td>V</td>
<td>4-anilino-N-phenethylpiperidine (4-ANPP)*</td>
<td>280.4</td>
<td>C$<em>{14}$H$</em>{22}$N$_2$</td>
<td>Gupta, Siegfried</td>
<td>pre, post</td>
<td>LC, GC</td>
<td><img src="image" alt="Structure V" /></td>
</tr>
<tr>
<td>W</td>
<td>Acetyl fentanyl*†</td>
<td>322.4</td>
<td>C$<em>{21}$H$</em>{26}$N$_2$O</td>
<td>Gupta, Siegfried</td>
<td>pre, post</td>
<td>LC, GC</td>
<td><img src="image" alt="Structure W" /></td>
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<tr>
<td>X</td>
<td>Fentanyl*†</td>
<td>336.5</td>
<td>C$<em>{22}$H$</em>{28}$N$_2$O</td>
<td>Gupta, Siegfried</td>
<td>pre, post</td>
<td>LC, GC</td>
<td><img src="image" alt="Structure X" /></td>
</tr>
<tr>
<td>Y</td>
<td>Methoxyacetyl fentanyl*†</td>
<td>352.5</td>
<td>C$<em>{23}$H$</em>{30}$N$_2$O$_2$</td>
<td>Gupta, Siegfried</td>
<td>pre, post</td>
<td>LC</td>
<td><img src="image" alt="Structure Y" /></td>
</tr>
<tr>
<td>Z</td>
<td>β-Hydroxyfentanyl*†</td>
<td>352.5</td>
<td>C$<em>{23}$H$</em>{30}$N$_2$O$_2$</td>
<td>Gupta, Siegfried</td>
<td>pre, post</td>
<td>LC</td>
<td><img src="image" alt="Structure Z" /></td>
</tr>
</tbody>
</table>

(continued on next page)
metabolism. For GC-FID the presence of acetyl fentanyl (W) was sufficient to confidently distinguish the two synthesis routes. Both synthesis routes showed a large peak for phenylethyl alcohol (H) which is a by-product of the metabolic conversion of fentanyl to norfentanyl. Despite the consistent presence of phenylethyl alcohol this compound can be used for differentiation because its concentration is much higher in Siegfried samples. This can be explained by the reduced level of impurities in these samples. However, it should be noted that phenylethyl alcohol is a frequently encountered compound, which can have many other possible origins. Table 3 shows the characteristic relative responses of fentanyl impurities post metabolism. The responses were measured by GC-FID and LC-Orbitrap-MS for both the Gupta and Siegfried method. For example, if the relative response of impurity H is within 11–18% of the fentanyl peak area measured by GC-FID, the victim most likely has been exposed to fentanyl produced with the Siegfried method (assuming that the microsomes correctly mimic human metabolism). For LC-Orbitrap-MS the ratio of S/R was 10 ± 5 and 1.0 ± 1.3 (±95% confidence interval), for respectively the Gupta or Siegfried method. The ratio of W/R was 84 ± 50 and 9 ± 11. Because these intervals do not overlap, these ratios are interesting features for distinguishing between the synthesis routes post-metabolism.

3.3.3. PCA

A PCA model was also built for the impurities detected by LC for the post-metabolism samples. The score plot of the two first PCs showed grouping of the samples according to synthesis route as illustrated in Fig. 7. The first PC represents 73% of the variance with dominant loadings for the impurities acetyl fentanyl (W), norfentanyl (T), β-hydroxyfentanyl (Z) and acetyl norfentanyl (S). The second PC accounts for 22% of the total variance and is mainly characterized by norfentanyl (T), acetyl fentanyl (W), β-hydroxyfentanyl (Z), muscimol.
(D) and N-phenylacetamide (J). The LC chromatogram showed a large response of norfentanyl which is the main product of the metabolism of fentanyl and hence is present in all post-metabolism samples. N-phenylacetamide (J) is mainly detected in the Gupta samples and is most likely the product of the reaction between aniline and acetic acid. The latter is only used in the Gupta synthesis method.

3.3.4. LDA

Like the pre-metabolism samples, PCA was used for dimensionality reduction before the application of LDA. Subsequently, LDA was applied to maximize the discrimination between the post-metabolism profiles for the two synthesis methods. Fig. 8 shows the distributions of the LDA values for both synthesis methods. The distributions for the post-metabolism profiles as measured with LC-Orbitrap-MS show only a small overlap, indicating that the synthesis method information can still confidently be retrieved after metabolic processes have taken place. The discussion in the next section elaborates on the transformation to LRs.

4. Discussion

Tippett plots were used to evaluate the performance of the LDA model for LR calculations [37]. In addition to LR calculations, Tippett plots can be used to provide information on the number of misclassifications [34]. Fig. 9 shows the cumulative LR distributions for samples measured by LC-Orbitrap-MS. The Tippett plot shows the fraction of fentanyl samples that have an LR greater than the given value for samples produced with the Gupta (H₁) and Siegfried (H₂) method. The LRs were calculated for LDA values between respectively -20 to 20 and -8 to 8 for pre- and post-metabolism samples. This corresponds to the visual range of LDA values shown in Fig. 6 and Fig. 8. For pre-metabolism samples, LDA values above 3 were not used for the calculation, due to machine underflow. The LDA model for both pre- and post-metabolism samples yields well separated likelihood distributions and high evidential strength. If for an unknown sample a large positive LR is found the obtained profile is more probable when the victim has been exposed to fentanyl produced with the Gupta (H₁) than when the victim has been exposed to fentanyl produced with the Siegfried method (H₂). Vice versa, for a large negative LR the evidence is more probable when H₂ is true than when H₁ is true. In over 50% of the pre-metabolism fentanyl samples, the LR exceeds very high minimum and maximum values of 10⁻³⁰⁰ and 10⁹⁵. It is expected that after metabolism the impurity profile will contain less synthesis method specific information due to marker loss, dilution and reactivity. The aim of this study was to investigate whether sufficient information would still be sufficient.

Table 3

<table>
<thead>
<tr>
<th>Impurity</th>
<th>GC-FID Gupta (%)</th>
<th>GC-FID Siegfried (%)</th>
<th>LC-Orbitrap-MS Gupta (%)</th>
<th>LC-Orbitrap-MS Siegfried (%)</th>
</tr>
</thead>
<tbody>
<tr>
<td>H</td>
<td>0.00 - 0.10</td>
<td>n.a.</td>
<td>n.a.</td>
<td>n.a.</td>
</tr>
<tr>
<td>R</td>
<td>n.a.</td>
<td>n.a.</td>
<td>0.00 - 0.13</td>
<td>0.000 - 0.032</td>
</tr>
<tr>
<td>S</td>
<td>n.a.</td>
<td>n.a.</td>
<td>0.40 - 1.2</td>
<td>0.002 - 0.029</td>
</tr>
<tr>
<td>U</td>
<td>n.a.</td>
<td>0.000 - 0.035</td>
<td>0</td>
<td>n.a.</td>
</tr>
<tr>
<td>W</td>
<td>13 - 22</td>
<td>0</td>
<td>4 - 10</td>
<td>0.03 - 0.27</td>
</tr>
</tbody>
</table>

Fig. 6. Distribution of LDA scores for Gupta (G) and Siegfried (S) samples analyzed by LC-Orbitrap-MS pre-metabolism. The bars represent the frequency of the individual measurements for a given LDA value adding up to 1. The shaded curve is the kernel density estimation with a bandwidth of 1 (G) and 1.2 (S).

Fig. 7. A) PCA-score plot based on 22 impurities detected by LC-Orbitrap-MS in the post-metabolism samples showing good separation of the synthesis methods Gupta (G) or Siegfried (S). B) Corresponding PCA loadings. PC1 represents 73% of the variance and is predominantly composed of impurities W, T, S and Z. PC2 accounts for 22% of the total variance and is mainly characterized by compounds T, D, J, W and Z.

Fig. 8. Distribution of LDA scores for Gupta (G) and Siegfried (S) samples analyzed by LC-Orbitrap-MS post-metabolism. The bars represent the frequency of the individual measurements for a given LDA value adding up to 1. The shaded curve is the kernel density estimation with a bandwidth of 1.
available to discern the fentanyl production route. Fig. 9 shows that after liver microsomal metabolism such information is indeed still available which is a very promising result. In over 50% of the fentanyl samples detected post-metabolism the LR will exceed minimum and maximum values of $10^{-5}$ and $10^7$. These plots also allow the study of misclassifications. For a method without misclassification, the pre- and post-metabolism graphs in Fig. 9 would be perfectly separated at LR = 1 (dashed line). A perfect separation is visible for the pre-metabolism samples in the left plot. The post-metabolism distributions in the right plot show a small fraction of Siegfried samples with an LR > 1 and a small fraction of Gupta samples with an LR < 1. Consequently, on the basis of the fitted KDEs, a false positive error rate of 0.4% and 0.3% is expected for the Siegfried and Gupta samples respectively. The reason for this is the overlap in the KDEs shown in Fig. 6 and Fig. 8, which can be the result of the limited dataset. To improve the accuracy of the LR values, more data is required and a post-hoc calibration step is necessary [38]. Hence the LDA results and associated LR values presented in this study are of an indicative nature only.

The findings of the current study may be limited, because we had no access to real casework samples to verify the results. Having access to such samples is difficult as in many countries criminal law forbids the use of human biological case work samples for forensic research. Furthermore, fentanyl induced overdose is currently still extremely rare in the Netherlands. However, in future investigations it is especially important to demonstrate the presence of the markers in real forensic toxicological samples, i.e. to demonstrate that the impurity profile can also be retrieved from whole blood samples from overdose victims. In addition, it might be valuable to use a separate training and test set, to see whether unknown samples are correctly classified. Due to the limited number of syntheses that were performed, such a robust validation could not be conducted. Furthermore, samples synthesized by other laboratories or with chemicals from other suppliers could give different results. Surprisingly, Mayer et al. identified 4-ANPP (V) as a potential marker for the Gupta synthesis method, whereas it was identified as a Siegfried marker in the current study [17]. A possible explanation for this contradictory result could be that Mayer et al. made some modifications to the Siegfried method, whereas in this study the synthesis was kept as close as possible to the original method as published by Siegfried. This suggests that small differences in synthesis method could have large consequences on the impurities present in fentanyl samples. An advantage however is that this would open possibilities to link a seized fentanyl sample to a specific laboratory. The prospect of linking a seized fentanyl sample to a specific laboratory is of an indicative nature only.

A specific case study describes a homicide attempt involving 120 µg/kg fentanyl (around 10 times the effective dose (ED$_{50}$), with a total dose of 6 mg. On arrival at the emergency department the young female victim was apneic with pinpoint pupils and had a decreased level of consciousness. She responded well to naloxone and was eventually discharged after nine days [40]. In the current study 100 µg was used for the microsomal incubations. This is a lower concentration than in the described examples, which might indicate that the sensitivity of the analysis methods applied in this work is sufficient for the levels relevant in forensic casework.

Because a model was used to mimic human metabolism, it is relevant to compare our post-metabolism results with fentanyl concentration in biomedical samples. It has been reported that fentanyl serum levels range from 0.3 to 2.5 ng/mL in patients that use fentanyl as a transdermal patch, and from 3.0 to 383 ng/mL in overdose victims [41]. Similar concentrations have been reported in blood and urine of overdose victims [42]. In this study, a higher fentanyl concentration was found after metabolism. A sensitivity analysis was applied in order to determine the lowest fentanyl level for which characteristic impurities can still be detected by the LC-Orbitrap-MS. These data must be interpreted with caution, because the lower concentration samples were dissolved in water thus not mimicking a complex biological matrix. To support these findings, the sensitivity analysis could be repeated with lower pre-metabolism concentrations and fentanyl samples spiked in biological matrices. For the impurities described in Table 3, acetyl norfentanyl (S) and N-(1-phenylethylpiperidin-4-yl)propanamide (U) were detected up to a fentanyl level of 90 ng/mL. This is in the range of levels found in victims after an overdose. The impurities 1-phenylethylpiperidin-4-ol (R) and acetyl fentanyl (W) could even be detected up to a lower concentration of 0.9 ng/mL. This indicates that these impurities can also be detected in persons that receive a medical dose or experience mild poisoning symptoms. Qin et al. reported that acetyl norfentanyl (S) and acetyl fentanyl (W) could be detected up to a concentration of 2 µg/mg by UPLC-MS/MS [43].

Based on the match criterion method and PCA analysis, it can be concluded that N-phenylacetamide (J), 1-phenylethylpiperidin-4-ol (R) and acetyl fentanyl (W) are the most important markers for discrimination. However, acetyl fentanyl is not stable during metabolism, as it is metabolized to acetyl norfentanyl (S). In the present study 10% of acetyl norfentanyl was metabolized. Fortunately, enough acetyl fentanyl was left to discriminate between the synthesis methods. In the literature, contradictory results are reported regarding the extent of fentanyl metabolism. Some studies suggest that (almost) no intact fentanyl is left after exposure [44,45], while other authors state that norfentanyl often remains undetected in overdose cases [46]. In either case, impurities can be detected, so acetyl norfentanyl could be used as a potential marker if no acetyl fentanyl is left. It must be noted that acetyl (nor)fentanyl needs to be found in combination with (nor)fentanyl to be indicative of the Gupta synthesis method as acetyl fentanyl itself has also been classified as an illicit drug [6,47]. There are two other impurities that show
discriminative features pre- as well as post-metabolism. The first, phenylacetamide (J), can be formed from the starting materials aniline and acetic acid. The latter compound is only used for the Gupta synthesis, which is probably a explanation for the increased presence in these samples. The second impurity, 1-phenylethylpiperidin-4-ol (R), is a reduction product of the synthesis intermediate NPP. This compound is present at a slightly higher concentration in the Gupta samples, which is likely due to the presence of reducing agents and the lack of purification of intermediate reaction products. Therefore, phenylacetamide, 1-phenylethylpiperidin-4-ol, acetyl fentanyl and acetyl norfentanyl are the most important markers to discriminate between the Gupta and Siegfried synthesis method.

5. Conclusions

In the present study, the effect of human metabolism on the impurity profile of fentanyl was investigated with the use of human liver microsomes. The aim of the study was to identify marker compounds for a specific fentanyl synthesis method that could be detected post-metabolism, in order to evaluate the feasibility of using biological samples for chemical provenance purposes. In cases where only biological samples are available, the potential added value of the metabolism attribution method is obvious. In case where both biomedical samples and samples not subjected to metabolism are available, combination of both methods would provide two complementary datasets. A total of 24 impurities were detected pre-metabolism and 23 impurities were identified post-metabolism. On the basis of a simple match criterion the fentanyl synthesis route could be established from the post-metabolism profile. Phenylethyl alcohol was found to be indicative of the Siegfried method, while acetyl norfentanyl, N-(1-phenylethylpiperidin-4-yl) propanamide, 1-phenylethylpiperidin-4-ol and acetyl fentanyl were indicative of the Gupta method. Classification of the synthesis method was also possible through the application of the PCA model. Eight relevant impurities were identified in the post-metabolism profiles using PCA, including three impurities which were also characteristic for the pre-metabolism profiles. Acetyl fentanyl and 1-phenylethylpiperidin-4-ol were characteristic both pre- and post-metabolism and could be detected up to levels that are realistic for forensic casework. GC-FID and LC-Orbitrap-MS can be used separately for obtaining appropriate discrimination. As one of the two methods is sufficient for the synthesis route attribution, almost every forensic (toxicological) laboratory will be able to implement post-metabolic fentanyl profiling. However, additional research is needed with respect to synthesis variations in a criminal setting and the preservation of the fentanyl marker profiles in whole blood samples of victims in forensic case work. Nonetheless, this work for the first time introduces a post-metabolic profiling concept that can be applied to human biological samples for forensic casework and intelligence purposes.

Acknowledgments

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Appendix A. Supplementary data

Supplementary data to this article can be found online at https://doi.org/10.1016/j.jforc.2021.100330.

References
